



# TASK CARD

TASK CARD No: 52-10-001-1042

TASK CARD Rev: 11

A/C  
40-AOCWP  
WO-AOC-1800WP DATE  
30.06.2017STATION  
/SEQ  
1

TO BE PERFORMED BY:

AES

CERTIFY LEVEL: B

DOUBLE INSPECTION:

NO

CERTIFY LEVEL:

JOB CARD:

JOB PROCEDURE:

NDT PART 5; 52-10-00-211-801-B

ACCESS:

MEN: 1

M/H: 0

SKILL:

MEN: 1

M/H: 0.5

REQ. TOOLS:

REQ MATERIAL:

YES

ZONE:

811

PANELS:

TASK DESCRIPTION:

FORWARD PASSENGER DOOR STRUCTURE, HANDLE BOX AND VENT VALVE - INTERNAL

General Visual Inspection of Fwd Passenger Door Structure, Handle Box and Vent Valve - Internal Side of Door.

NOTE: TRESHOLD=96 MO; INTERVAL 82 MO

CERTIFY:

DOUBLE  
INSP.  
CERTIFY:

NOTE:

# PLANING DEPARTMENT

## TOOLS CARD PARTS/TOOLING REQUIREMENTS

MP REFERENCE 52-10-001-1042

### MATERIALS

1. Type I Corrosion-Inhibiting Compound QTY: JM:  
MEP 10-063
2. Methyl Ethyl Ketone QTY: JM:  
ASTM-D-740



# TASK CARD

TASK CARD No: 52-10-001-1051

TASK CARD Rev: 11

A/C  
40-AOCWP  
WO-AOC-1800WP DATE  
30.06.2017STATION  
/SEQ  
2

TO BE PERFORMED BY:

AES

CERTIFY LEVEL: B

DOUBLE INSPECTION:

NO

CERTIFY LEVEL:

JOB CARD:

JOB PROCEDURE:

NDT PART5; 52-10-00-211-802-B

ACCESS:

MEN: 1

M/H: 0

SKILL:

MEN: 1

M/H: 0.5

REQ. TOOLS:

REQ MATERIAL:

YES

ZONE:

812

PANELS:

TASK DESCRIPTION:

AFT PASSENGER DOOR STRUCTURE, HANDLE BOX AND VENT VALVE - INTERNAL

General Visual Inspection of Aft Passenger Door Structure, Handle Box and Vent Valve - Internal Side of Door.

NOTE: TRESHOLD=96 MO; INTERVAL 82 MO

CERTIFY:

DOUBLE  
INSP.  
CERTIFY:

NOTE:

# PLANING DEPARTMENT

## TOOLS CARD PARTS/TOOLING REQUIREMENTS

MP REFERENCE 52-10-001-1051

### MATERIALS

1. Type I Corrosion-Inhibiting Compound QTY: JM:  
MEP 10-063
2. Methyl Ethyl Ketone QTY: JM:  
ASTM-D-740



# TASK CARD

TASK CARD No: 52-20-001-0447

TASK CARD Rev: 11

A/C  
40-AOCWP  
WO-AOC-1800WP DATE  
30.06.2017STATION  
/SEQ  
3

TO BE PERFORMED BY:

AES

CERTIFY LEVEL: B

DOUBLE INSPECTION:

NO

CERTIFY LEVEL:

JOB CARD:

JOB PROCEDURE:

NDT PART 5; 52-20-00-211-801-B

ACCESS:	MEN: 1	SKILL:	MEN: 1	REQ. TOOLS:
	M/H: 0		M/H: 0.5	REQ MATERIAL: YES

ZONE:

813 825

PANELS:

TASK DESCRIPTION:

OVERWING EMERGENCY DOOR STRUCTURE AND HANDLE BOX - INTERNAL

General Visual Inspection of Overwing Emergency Door Structure, including Handle Box - Internal Side of Door.

NOTE: TRESHOLD 96 MO; INTERVAL 88 MO

CERTIFY:

DOUBLE  
INSP.  
CERTIFY:

NOTE:

# PLANING DEPARTMENT

## TOOLS CARD PARTS/TOOLING REQUIREMENTS

MP REFERENCE 52-20-001-0447

### MATERIALS

1. Type I Corrosion-Inhibiting Compound QTY: JM:  
MEP 10-063
2. Methyl Ethyl Ketone QTY: JM:  
ASTM-D-740



# TASK CARD

TASK CARD No: 52-30-003-0001

TASK CARD Rev: 11

A/C  
40-AOCWP  
WO-AOC-1800WP DATE  
30.06.2017STATION  
/SEQ  
4

TO BE PERFORMED BY:

AES

CERTIFY LEVEL: B

DOUBLE INSPECTION:

NO

CERTIFY LEVEL:

JOB CARD:

JOB PROCEDURE:

NDT PART 5 TASK 52-30-00-213-801-B

ACCESS:

MEN:

M/H:

SKILL:

MEN:

1

M/H:

0.42

REQ. TOOLS:

REQ MATERIAL:

YES

ZONE:

132 822

PANELS:

TASK DESCRIPTION:

FORWARD CARGO DOOR PIANO HINGE - INTERNAL

Detailed Inspection of Fwd Cargo Door Piano Hinge and its attachments to the Cargo Door and Fuselage - Internal Side of Door and Fuselage.

NOTE: Only visible areas shall be inspected.

NOTE: TRESHOLD=96 MO; INTERVAL=96 MO = 2922 dy.

CERTIFY:

DOUBLE  
INSP.  
CERTIFY:

NOTE:

# PLANING DEPARTMENT

## TOOLS CARD PARTS/TOOLING REQUIREMENTS

MP REFERENCE 52-30-003-0001

### MATERIALS

1. Methyl Ethyl Ketone QTY: JM:  
ASTM-D-740





# TASK CARD

TASK CARD No: 52-30-003-0002

TASK CARD Rev: 11

A/C  
40-AOCWP  
WO-AOC-1800WP DATE  
30.06.2017STATION  
/SEQ  
5

TO BE PERFORMED BY:

AES

CERTIFY LEVEL: B

DOUBLE INSPECTION:

NO

CERTIFY LEVEL:

JOB CARD:

JOB PROCEDURE:

NDT PART 5 TASK 52-30-00-213-802-B

ACCESS:

MEN:

M/H:

SKILL:

MEN:

1

M/H:

0.42

REQ. TOOLS:

REQ MATERIAL:

YES

ZONE:

152 823

PANELS:

TASK DESCRIPTION:

AFT CARGO DOOR PIANO HINGE - INTERNAL

Detailed Inspection of Aft Cargo Door Piano Hinge and its attachments to the Cargo Door and Fuselage - Internal Side of Door and Fuselage.

NOTE: Only visible areas shall be inspected.

NOTE: Interval and treshold changed from 72 MO into 96 MO (= 2922 dy), CMP Rev.11

CERTIFY:

DOUBLE  
INSP.  
CERTIFY:

NOTE:

# PLANING DEPARTMENT

## TOOLS CARD PARTS/TOOLING REQUIREMENTS

MP REFERENCE 52-30-003-0002

### MATERIALS

1. Methyl Ethyl Ketone QTY: JM:  
ASTM-D-740



# TASK CARD

TASK CARD No: 52-40-001-1055

TASK CARD Rev: 11

A/C  
40-AOCWP  
WO-AOC-1800WP DATE  
30.06.2017STATION  
/SEQ  
6

TO BE PERFORMED BY:

AES

CERTIFY LEVEL: B

DOUBLE INSPECTION:

NO

CERTIFY LEVEL:

JOB CARD:

JOB PROCEDURE:

NDT PART 5; 52-40-00-211-801-B

ACCESS:

MEN: 1

M/H: 0

SKILL:

MEN: 1

M/H: 0.5

REQ. TOOLS:

REQ MATERIAL:

YES

ZONE:

821

PANELS:

TASK DESCRIPTION:

FORWARD SERVICE DOOR STRUCTURE, HANDLE BOX AND VENT VALVE - INTERNAL

General Visual Inspection of Fwd Service Door Structure, Handle Box and Vent Valve - Internal Side of Door.

NOTE: TRESHOLD= 96 MO; INTERVAL 82 MO.

CERTIFY:

DOUBLE  
INSP.  
CERTIFY:

NOTE:

# PLANING DEPARTMENT

## TOOLS CARD PARTS/TOOLING REQUIREMENTS

MP REFERENCE 52-40-001-1055

### MATERIALS

1. Type I Corrosion-Inhibiting Compound QTY: JM:  
MEP 10-063
2. Methyl Ethyl Ketone QTY: JM:  
ASTM-D-740



# TASK CARD

TASK CARD No: 52-40-001-1057

TASK CARD Rev: 11

A/C  
40-AOCWP  
WO-AOC-1800WP DATE  
30.06.2017STATION  
/SEQ  
7

TO BE PERFORMED BY:

AES

CERTIFY LEVEL: B

DOUBLE INSPECTION:

NO

CERTIFY LEVEL:

JOB CARD:

JOB PROCEDURE:

NDT PART 5; 52-40-00-211-802-B

ACCESS:

MEN: 1

M/H: 0

SKILL:

MEN: 1

M/H: 0.5

REQ. TOOLS:

REQ MATERIAL:

YES

ZONE:

824

PANELS:

TASK DESCRIPTION:

AFT SERVICE DOOR STRUCTURE, HANDLE BOX AND VENT VALVE - INTERNAL

General Visual Inspection of Aft Service Door Structure, Handle Box and Vent Valve - Internal Side of Door.

NOTE: TRESHOLD= 96 MO; INTERVAL 82 MO.

CERTIFY:

DOUBLE  
INSP.  
CERTIFY:

NOTE:

# PLANING DEPARTMENT

## TOOLS CARD PARTS/TOOLING REQUIREMENTS

MP REFERENCE 52-40-001-1057

### MATERIALS

1. Methyl Ethyl Ketone QTY: JM:  
ASTM-D-740
2. Type I Corrosion-Inhibiting Compound QTY: JM:  
MEP 10-063



# TASK CARD

TASK CARD No: 52-43-001-1178

TASK CARD Rev: 11

A/C  
40-AOCWP  
WO-AOC-1800WP DATE  
30.06.2017STATION  
/SEQ  
8

TO BE PERFORMED BY:

AES

CERTIFY LEVEL: B

DOUBLE INSPECTION:

NO

CERTIFY LEVEL:

JOB CARD:

JOB PROCEDURE:

NDT PART 5; 52-43-00-211-801-B

ACCESS:

MEN: 1

M/H: 0

SKILL:

MEN: 1

M/H: 0.48

REQ. TOOLS:

REQ MATERIAL:

YES

ZONE:

123 124

PANELS:

TASK DESCRIPTION:

FORWARD AVIONICS COMPARTMENT ACCESS HATCH STRUCTURE, HANDLE BOX AND VENT VALVE - INTERNAL

General Visual Inspection of Fwd Avionics Compartment Access Hatch Structure, Handle Box and Vent Valve - Internal Side of Door.

NOTE: TRESHOLD=96 MO; INTERVAL=96 MO.

CERTIFY:

DOUBLE  
INSP.  
CERTIFY:

NOTE:

# PLANING DEPARTMENT

## TOOLS CARD PARTS/TOOLING REQUIREMENTS

MP REFERENCE 52-43-001-1178

### MATERIALS

1. Methyl Ethyl Ketone QTY: JM:  
ASTM-D-740
2. Type I Corrosion-Inhibiting Compound QTY: JM:  
MEP 10-063





# TASK CARD

TASK CARD No: 53-10-008-0382

TASK CARD Rev: 11

A/C  
40-AOCWP  
WO-AOC-1800WP DATE  
30.06.2017STATION  
/SEQ  
9

TO BE PERFORMED BY:

AES

CERTIFY LEVEL: B

DOUBLE INSPECTION:

NO

CERTIFY LEVEL:

JOB CARD:

JOB PROCEDURE:

NDT PART 5; 53-10-00-211-806-B

ACCESS:

MEN: 1  
M/H: 0.36

SKILL:

MEN: 1  
M/H: 3.25

REQ. TOOLS:

REQ MATERIAL: YES

ZONE:

225 227

PANELS:

225ALW, 225BLW, 225CLW, 225ELW, 227BLC

TASK DESCRIPTION:

FORWARD PASSENGER DOOR CUTOUT STRUCTURE - INTERNAL

Forward Passenger Door Cutout Structure - Internal  
General Visual Inspection of Fwd Passenger Door Cutout Structure, from Fr 15 to Fr 19  
A, Above Floor Level (Above Str 17) - Internal Side of Fuselage.

NOTE: THRESHOLD=96 MO; INTERVAL 94 MO

CERTIFY:

DOUBLE  
INSP.  
CERTIFY:

NOTE:

# PLANING DEPARTMENT

## TOOLS CARD PARTS/TOOLING REQUIREMENTS

MP REFERENCE 53-10-008-0382

### MATERIALS

1. Methyl Ethyl Ketone QTY: JM:  
ASTM-D-740



# TASK CARD

TASK CARD No: 53-10-008-0383

TASK CARD Rev: 11

A/C  
40-AOCWP  
WO-AOC-1800WP DATE  
30.06.2017STATION  
/SEQ  
10

TO BE PERFORMED BY:

AES

CERTIFY LEVEL: B

DOUBLE INSPECTION:

NO

CERTIFY LEVEL:

JOB CARD:

JOB PROCEDURE:

NDT PART5; 53-10-00-211-807-B

ACCESS:

MEN: 1  
M/H: 1.22

SKILL:

MEN: 1  
M/H: 3.25

REQ. TOOLS:

REQ MATERIAL: YES

ZONE:

225 125

PANELS:

225ALW 225CLF 225ELW

TASK DESCRIPTION:

FORWARD PASSENGER DOOR CUTOUT STRUCTURE - INTERNAL

General Visual Inspection of Fwd Passenger Door Cutout Structure, area below Floor Level, from FR 15 to FR 19A and STGR 17 LH to STGR 19 LH - Internal Side of Fuselage.

I: 96 MO

NOTE: Threshold changed from 72 MO into 96MO, Interval changed from 56MO into 96MO, CMP Rev.11

CERTIFY:

DOUBLE  
INSP.  
CERTIFY:

NOTE:

# PLANING DEPARTMENT

## TOOLS CARD PARTS/TOOLING REQUIREMENTS

MP REFERENCE 53-10-008-0383

### MATERIALS

1. Methyl Ethyl Ketone QTY: JM:  
ASTM-D-740



# TASK CARD

TASK CARD No: 53-10-009-0386

TASK CARD Rev: 11

A/C  
40-AOCWP  
WO-AOC-1800WP DATE  
30.06.2017STATION  
/SEQ  
11

TO BE PERFORMED BY:

AES

CERTIFY LEVEL: B

DOUBLE INSPECTION:

NO

CERTIFY LEVEL:

JOB CARD:

JOB PROCEDURE:

NDT PART5; 53-10-00-211-809-B

ACCESS:

MEN: 1

M/H: 4.1

SKILL:

MEN: 1

M/H: 3.25

REQ. TOOLS:

REQ MATERIAL:

YES

ZONE:

226

PANELS:

226CRW, 226DRW, 226ERW, 226FRW,

TASK DESCRIPTION:

FORWARD SERVICE DOOR CUTOUT STRUCTURE - INTERNAL

General Visual Inspection of Fwd Service Door Cutout Structure, from Fr 13 to Fr 18, Above Floor Level (Above Str 17) - Internal Side of Fuselage.

NOTE: THRESHOLD=96 MO; INTERVAL 94 MO

CERTIFY:

DOUBLE  
INSP.  
CERTIFY:

NOTE:

# PLANING DEPARTMENT

## TOOLS CARD PARTS/TOOLING REQUIREMENTS

MP REFERENCE 53-10-009-0386

### MATERIALS

1. Methyl Ethyl Ketone QTY: JM:  
ASTM-D-740



# TASK CARD

TASK CARD No: 53-10-009-0387

TASK CARD Rev: 11

A/C  
40-AOCWP  
WO-AOC-1800WP DATE  
30.06.2017STATION  
/SEQ  
12

TO BE PERFORMED BY:

AES

CERTIFY LEVEL: B

DOUBLE INSPECTION:

NO

CERTIFY LEVEL:

JOB CARD:

JOB PROCEDURE:

NDT PART5;53-10-00-211-810-B

ACCESS:

MEN: 1

M/H: 2.64

SKILL:

MEN: 1

M/H: 3.25

REQ. TOOLS:

REQ MATERIAL:

YES

ZONE:

226 126

PANELS:

226ARF 226BRF 226CRW 226GRW

TASK DESCRIPTION:

FORWARD SERVICE DOOR CUTOUT STRUCTURE - INTERNAL

General Visual Inspection of Fwd Service Door Cutout Structure, area below Floor Level, from FR 13 to FR 18 and STGR 17 RH to STGR 19 RH - Internal Side of Fuselage.

I: 96 MO

NOTE: Threshold changed from 72MO into 96MO, Interval changed from 64MO into 96MO, CMP Rev.11

CERTIFY:

DOUBLE  
INSP.  
CERTIFY:

NOTE:

# PLANING DEPARTMENT

## TOOLS CARD PARTS/TOOLING REQUIREMENTS

MP REFERENCE 53-10-009-0387

### MATERIALS

1. Methyl Ethyl Ketone QTY: JM:  
ASTM-D-740





# TASK CARD

TASK CARD No: 53-10-012-0935

TASK CARD Rev: 11

A/C  
40-AOCWP  
WO-AOC-1800WP DATE  
30.06.2017STATION  
/SEQ  
13

TO BE PERFORMED BY:

AES

CERTIFY LEVEL: B

DOUBLE INSPECTION:

NO

CERTIFY LEVEL:

JOB CARD:

JOB PROCEDURE:

NDT PART5;53-10-00-211-812-B

ACCESS:

MEN: 1

M/H: 0

SKILL:

MEN: 1

M/H: 1.75

REQ. TOOLS:

YES

REQ MATERIAL:

YES

ZONE:

124

PANELS:

TASK DESCRIPTION:

RAM AIR TURBINE (RAT) COMPARTMENT, SUPPORTING AND CUTOUT STRUCTURE - INTERNAL

General Visual Inspection of Ram Air Turbine (RAT) Compartment, Supporting and Cutout Structure-Internal Side of RAT Compartment.

NOTE: THRESHOLD=96 MO ; INTERVAL 96 MO.

CERTIFY:

DOUBLE  
INSP.  
CERTIFY:

NOTE:

# PLANING DEPARTMENT

## TOOLS CARD PARTS/TOOLING REQUIREMENTS

MP REFERENCE 53-10-012-0935

### MATERIALS

1. Methyl Ethyl Ketone QTY: JM:  
ASTM-D-740

### TOOLS/EQUIPMENTS

1. PIN - STOW LOCK  
GSE 189



# TASK CARD

TASK CARD No: 53-10-012-0937

TASK CARD Rev: 11

A/C  
40-AOCWP  
WO-AOC-1800WP DATE  
30.06.2017STATION  
/SEQ  
14

TO BE PERFORMED BY:

AES

CERTIFY LEVEL: B

DOUBLE INSPECTION:

NO

CERTIFY LEVEL:

JOB CARD:

JOB PROCEDURE:

NDT PART5; 53-10-00-213-801-B

ACCESS:

MEN: 1  
M/H: 0

SKILL:

MEN: 1  
M/H: 1.92

REQ. TOOLS: YES

REQ MATERIAL: YES

ZONE:

123 124 126 222

PANELS:

124 123BL 126AZ 222ERF 222FRF 222GRF 222JRF

TASK DESCRIPTION:

RAM AIR TURBINE (RAT) COMPARTMENT, SUPPORTING AND CUTOUT STRUCTURE - INTERNAL

Detailed Inspection of Ram Air Turbine (RAT) Compartment, Supporting and Cutout Structure - Internal Side of Fuselage.

NOTE: TRESHOLD=96 MO; INTERNAL 94 MO

CERTIFY:

DOUBLE  
INSP.  
CERTIFY:

NOTE:

# PLANING DEPARTMENT

## TOOLS CARD PARTS/TOOLING REQUIREMENTS

MP REFERENCE 53-10-012-0937

### MATERIALS

1. Methyl Ethyl Ketone QTY: JM:  
ASTM-D-740

### TOOLS/EQUIPMENTS

1. PIN - STOW LOCK  
GSE 189



# TASK CARD

TASK CARD No: 53-10-016-0391

TASK CARD Rev: 11

A/C  
40-AOCWP  
WO-AOC-1800WP DATE  
30.06.2017STATION  
/SEQ  
15

TO BE PERFORMED BY:

AES

CERTIFY LEVEL: B

DOUBLE INSPECTION:

NO

CERTIFY LEVEL:

JOB CARD:

JOB PROCEDURE:

NDT PART5;53-10-00-211-816-B

ACCESS:

MEN: 1

M/H: 4.52

SKILL:

MEN: 1

M/H: 6

REQ. TOOLS:

REQ MATERIAL:

YES

ZONE:

123 124 125 126

PANELS:

125ALF 125ALW 125BLF 126ARF

TASK DESCRIPTION:

FORWARD FUSELAGE LOWER SKIN PANEL (SKIN, STRINGER, FRAME AND SHEARCLIP)  
- INTERNAL

General Visual Inspection of Lower Skin Panel, Stringers, Frames and Shear Clips from STGR 17 LH to STGR 17 RH and from FR 1 to FR 20 (from Fwd Pressure Bulkhead to Fwd Fuselage to Center Fuselage I junction) - Internal Side of Fuselage.

NOTE: Threshold and interval changed from: "T: 72 MO I: 70 MO" into "I: 96 MO", CMP Rev.11

CERTIFY:

DOUBLE  
INSP.  
CERTIFY:

NOTE:

# PLANING DEPARTMENT

## TOOLS CARD PARTS/TOOLING REQUIREMENTS

MP REFERENCE 53-10-016-0391

### MATERIALS

1. Methyl Ethyl Ketone QTY: JM:  
ASTM-D-740



# TASK CARD

TASK CARD No: 53-10-018-0393

TASK CARD Rev: 11

A/C  
40-AOCWP  
WO-AOC-1800WP DATE  
30.06.2017STATION  
/SEQ  
16

TO BE PERFORMED BY:

AES

CERTIFY LEVEL: B

DOUBLE INSPECTION:

NO

CERTIFY LEVEL:

JOB CARD:

JOB PROCEDURE:

NDT PART5;53-10-00-213-804-B

ACCESS:

MEN: 1  
M/H: 1.32

SKILL:

MEN: 1  
M/H: 6

REQ. TOOLS:

REQ MATERIAL: YES

ZONE:

123 124 125 126

PANELS:

125ALF, 125ALW, 125BLF, 125BZ, 126ARF

TASK DESCRIPTION:

FORWARD FUSELAGE LONGITUDINAL SKIN SPLICES - INTERNAL

Detailed Inspection of Forward Fuselage Longitudinal Skin Splices, located below Cockpit/Passenger Floor Level and inside of Forward Avionics Compartment - Internal Side of Fuselage.

INTERVAL: 96 MO

NOTE: Threshold changed from 72MO into 96MO, Interval changed from 56MO into 96MO,CMP Rev.11

CERTIFY:

DOUBLE  
INSP.  
CERTIFY:

NOTE:

# PLANING DEPARTMENT

## TOOLS CARD PARTS/TOOLING REQUIREMENTS

MP REFERENCE 53-10-018-0393

### MATERIALS

1. Methyl Ethyl Ketone QTY: JM:  
ASTM-D-740





# TASK CARD

TASK CARD No: 53-10-021-0941

TASK CARD Rev: 11

A/C  
40-AOCWP  
WO-AOC-1800WP DATE  
30.06.2017STATION  
/SEQ  
17

TO BE PERFORMED BY:

AES

CERTIFY LEVEL: B

DOUBLE INSPECTION:

NO

CERTIFY LEVEL:

JOB CARD:

JOB PROCEDURE:

NDT PART5;53-10-00-213-808-B

ACCESS:

MEN: 1

M/H: 0.12

SKILL:

MEN: 1

M/H: 5

REQ. TOOLS:

REQ MATERIAL:

YES

ZONE:

123 124 125 126 127 128 221 222

PANELS:

123BL, 125AZ 126AZ, 221ALF, 221BLF, 221CLF, 221DLF, 221ELF, 221GLF, 221HLF, 221JLF, 221KLF, 221MLF  
222ARF, 222BRF, 222CRF, 222ERF, 222FRF, 222GRF,  
222HRF, 222JRF

TASK DESCRIPTION:

NOSE LANDING GEAR WHEELWELL METALLIC STRUCTURE - INTERNAL

Detailed Inspection of NLG Wheelwell Metallic Structure (Lateral Longeron, Bulkhead at Sta 2319 and 4520, and Upper Panel) - Internal Side of Fuselage.

NOTE: THRESHOLD=96 MO; INTERVAL 76 MO.

CERTIFY:

DOUBLE  
INSP.  
CERTIFY:

NOTE:

# PLANING DEPARTMENT

## TOOLS CARD PARTS/TOOLING REQUIREMENTS

MP REFERENCE 53-10-021-0941

### MATERIALS

1. Methyl Ethyl Ketone QTY: JM:  
ASTM-D-740



# TASK CARD

TASK CARD No: 53-10-026-0385

TASK CARD Rev: 11

A/C  
40-AOCWP  
WO-AOC-1800WP DATE  
30.06.2017STATION  
/SEQ  
18

TO BE PERFORMED BY:

AES

CERTIFY LEVEL: B

DOUBLE INSPECTION:

NO

CERTIFY LEVEL:

JOB CARD:

JOB PROCEDURE:

NDT PART5;53-10-00-211-820-B

ACCESS:

MEN: 1

M/H: 8.8

SKILL:

MEN: 1

M/H: 3

REQ. TOOLS:

REQ MATERIAL: YES

ZONE:

221 222

PANELS:

221ALF, 221BLF, 221CLF, 221DLF, 221ELF, 221GLF, 221HLF, 221JLF, 221KLF, 221MLF, 221TZ, 221VZ, 221ZZ  
222AAZ, 222ARF, 222BRF, 222CRF, 222DRF, 222ERF, 222FRF, 222GRF, 222HRF, 222JRF, 222QZ, 222SZ,  
222XZ

TASK DESCRIPTION:

COCKPIT FLOOR STRUCTURE AND COCKPIT FLOOR-TO-FRAME ATTACHMENTS -  
INTERNALGeneral Visual Inspection of Cockpit Floor Structure and Cockpit Floor-to- Frame  
Attachments from Fr 1 to Fr  
12 - Internal Side of Cockpit.

NOTE: THRESHOLD=96 MO; INTERVAL=96 MO

CERTIFY:

DOUBLE  
INSP.  
CERTIFY:

NOTE:

# PLANING DEPARTMENT

## TOOLS CARD PARTS/TOOLING REQUIREMENTS

MP REFERENCE 53-10-026-0385

### MATERIALS

1. Methyl Ethyl Ketone QTY: JM:  
ASTM-D-740



# TASK CARD

TASK CARD No: 53-21-001-1149

TASK CARD Rev: 11

A/C  
40-AOCWP  
WO-AOC-1800WP DATE  
30.06.2017STATION  
/SEQ  
19

TO BE PERFORMED BY:

AES

CERTIFY LEVEL: B

DOUBLE INSPECTION:

NO

CERTIFY LEVEL:

JOB CARD:

JOB PROCEDURE:

NDT PART5;53-21-00-211-801-B

ACCESS:

MEN: 1

M/H: 3.2

SKILL:

MEN: 1

M/H: 0.87

REQ. TOOLS:

REQ MATERIAL:

YES

ZONE:

231 232 233 234

PANELS:

233ALC 233BLC 233CLC 233DLC 233ELC 233FLC 234ARC 234BRC 234CRC

TASK DESCRIPTION:

CENTER FUSELAGE I UPPER SKIN PANEL (SKIN, STRINGER, FRAME, AND SHEARCLIP) - INTERNAL

General Visual Inspection of Upper Skin Panel, including Stringers, from Str 7 LH to Str 7 RH, Frames, from Fuselage Junction between Fr 20 and Fr 23 to Fuselage Junction between Fr 34 and Fr 35, and Shearclips - Internal Side of Fuselage.

NOTE2: THRESHOLD=96 MO; INTERVAL =96 MO.

CERTIFY:

DOUBLE  
INSP.  
CERTIFY:

NOTE:

# PLANING DEPARTMENT

## TOOLS CARD PARTS/TOOLING REQUIREMENTS

MP REFERENCE 53-21-001-1149

### MATERIALS

1. Methyl Ethyl Ketone QTY: JM:  
ASTM-D-740



# TASK CARD

TASK CARD No: 53-21-005-0411

TASK CARD Rev: 11

A/C  
40-AOCWP  
WO-AOC-1800WP DATE  
30.06.2017STATION  
/SEQ  
20

TO BE PERFORMED BY:

AES

CERTIFY LEVEL: B

DOUBLE INSPECTION:

NO

CERTIFY LEVEL:

JOB CARD:

JOB PROCEDURE:

NDT PART 5 TASK 53-21-00-211-809-B

ACCESS:

MEN: 1

M/H: 1.94

SKILL:

MEN: 1

M/H: 9.1

REQ. TOOLS:

REQ MATERIAL:

ZONE:

131, 141, 231, 232

PANELS:

231ALF, 231BLF, 231BLW, 231CLF, 231DLF, 231DLW, 231ELF, 231FLF, 231FLW, 231GLF, 231GLW, 231HLF, 231JLF, 231JLW, 231KLW, 232ARF, 232BRF, 232BRW, 232CRF, 232CRW, 232ERW, 232FRW, 232HRW, 232JRW, 131ALC, 131BLC, 131CLC, 131DLC, 131ELC,

TASK DESCRIPTION:

CENTER FUSELAGE I PASSENGER CABIN FLOOR STRUCTURE AND PASSENGER CABIN FLOOR-TO-FRAME ATTACHMENTS LOCATED AT DRY AREAS - INTERNAL

General Visual Inspection of Passenger Cabin Floor Structure and Passenger Cabin Floor-to- Frame Attachments Located at Dry Areas (floor structures located out of galley, toilet and door areas) - Internal Side of Passenger Cabin at Floor Structures Dry Areas.

TRESHOLD 2922 DY , INTERVAL 2677 DY

CERTIFY:

DOUBLE  
INSP.  
CERTIFY:

NOTE:

PLANING DEPARTMENT

TOOLS CARD PARTS/TOOLING REQUIREMENTS

MP REFERENCE





# TASK CARD

TASK CARD No: 53-21-007-0432

TASK CARD Rev: 11

A/C  
40-AOCWP  
WO-AOC-1800WP DATE  
30.06.2017STATION  
/SEQ  
21

TO BE PERFORMED BY:

AES

CERTIFY LEVEL: B

DOUBLE INSPECTION:

NO

CERTIFY LEVEL:

JOB CARD:

JOB PROCEDURE:

NDT PART5;53-21-00-213-802-B

ACCESS:

MEN: 1

M/H: 1.8

SKILL:

MEN: 1

M/H: 12.25

REQ. TOOLS:

REQ MATERIAL:

YES

ZONE:

233 234

PANELS:

233ALC 233BLC 233CLC 233DLC 233ELC 233FLC 234ARC 234BRC 234CRC

TASK DESCRIPTION:

CENTER FUSELAGE I LONGITUDINAL SPLICES - INTERNAL

Detailed Inspection of Longitudinal Splices at Str 4 RH and 4 LH, from Fr 20 to Fr 34/35 - Top Area - Internal Side of Fuselage.

NOTE: THRESHOLD=96 MO; INTERVAL=96 MO.

CERTIFY:

DOUBLE  
INSP.  
CERTIFY:

NOTE:

# PLANING DEPARTMENT

## TOOLS CARD PARTS/TOOLING REQUIREMENTS

MP REFERENCE 53-21-007-0432

### MATERIALS

1. Methyl Ethyl Ketone QTY: JM:  
ASTM-D-740



# TASK CARD

TASK CARD No: 53-21-007-0433

TASK CARD Rev: 11

A/C  
40-AOCWP  
WO-AOC-1800WP DATE  
30.06.2017STATION  
/SEQ  
22

TO BE PERFORMED BY:

AES

CERTIFY LEVEL: B

DOUBLE INSPECTION:

NO

CERTIFY LEVEL:

JOB CARD:

JOB PROCEDURE:

NDT PART5; 53-21-00-213-803-B

ACCESS:

MEN: 1

M/H: 1.4

SKILL:

MEN: 1

M/H: 12.25

REQ. TOOLS:

REQ MATERIAL:

ZONE:

231 232

PANELS:

231ALW 231CLW 231ELW 231HLW 232ARW 232DRW 232GRW 232KRW

TASK DESCRIPTION:

CENTER FUSELAGE I LONGITUDINAL SPLICES - INTERNAL

Detailed Inspection of Longitudinal Splices at Str 12 RH and 12 LH, from Fr 20 to Fr 34/35 - Internal Side of Fuselage.

NOTE: THRESHOLD=96 MO; INTERVAL=96 MO.

CERTIFY:

DOUBLE  
INSP.  
CERTIFY:

NOTE:

PLANING DEPARTMENT

TOOLS CARD PARTS/TOOLING REQUIREMENTS

MP REFERENCE



# TASK CARD

TASK CARD No: 53-22-003-0398

TASK CARD Rev: 11

A/C  
40-AOCWP  
WO-AOC-1800WP DATE  
30.06.2017STATION  
/SEQ  
23

TO BE PERFORMED BY:

AES

CERTIFY LEVEL: B

DOUBLE INSPECTION:

NO

CERTIFY LEVEL:

JOB CARD:

JOB PROCEDURE:

NDT PART 5; 53-22-00-211-804-B

ACCESS:

MEN: 1

M/H: 0

SKILL:

MEN: 1

M/H: 3.59

REQ. TOOLS:

REQ MATERIAL:

YES

ZONE:

131 132 141 142 147 148 151 152

PANELS:

141ALF, 141ALW, 141AZ, 141BLF, 142ARF, 142ARW, 142AZ, 147ALF, 147AZ, 147BLF, 148ARF, 148AZ, 131GLF, 131HLF, 132CRF 151ALF, 151ALW, 151BLF, 152ARF, 152ARW

TASK DESCRIPTION:

CENTER FUSELAGE II LOWER SKIN PANEL (SKIN, STRINGER, FRAME, AND SHEARCLIP)  
- INTERNAL

General Visual Inspection of Lower Skin Panel, including the Stringers, from STGR 17 LH to 17 RH, Frames from Center Fuselage I to Center Fuselage II Junction to CenterFuselage II to Center Fuselage III Junction, and Shearclips - Internal side of Fuselage.

I: 96 MO

NOTE: Threshold changed from 72MO into 96MO, Interval changed from 52MO into 96MO, CMP Rev.11

CERTIFY:

DOUBLE  
INSP.  
CERTIFY:

NOTE:

# PLANING DEPARTMENT

## TOOLS CARD PARTS/TOOLING REQUIREMENTS

MP REFERENCE 53-22-003-0398

### MATERIALS

1. Methyl Ethyl Ketone QTY: JM:  
ASTM-D-740



# TASK CARD

TASK CARD No: 53-22-003-0399

TASK CARD Rev: 11

A/C  
40-AOCWP  
WO-AOC-1800WP DATE  
30.06.2017STATION  
/SEQ  
24

TO BE PERFORMED BY:

AES

CERTIFY LEVEL: B

DOUBLE INSPECTION:

NO

CERTIFY LEVEL:

JOB CARD:

JOB PROCEDURE:

NDT PART5; 53-22-00-211-805-B

ACCESS:

MEN: 1

M/H: 0

SKILL:

MEN: 1

M/H: 3.59

REQ. TOOLS:

REQ MATERIAL:

YES

ZONE:

141 142 147 148

PANELS:

TASK DESCRIPTION:

CENTER FUSELAGE II LOWER SKIN PANEL - INTERNAL

General Visual Inspection of Lower Skin Panels, from Str 17 RH to Str 17 LH and from Fr 35 to Fr 72 - Area  
Covered by the Wing-to-Fuselage Fairing.

NOTE: THRESHOLD=96 MO; INTERVAL=74 MO..

CERTIFY:

DOUBLE  
INSP.  
CERTIFY:

NOTE:

# PLANING DEPARTMENT

## TOOLS CARD PARTS/TOOLING REQUIREMENTS

MP REFERENCE 53-22-003-0399

### MATERIALS

1. Methyl Ethyl Ketone QTY: JM:  
ASTM-D-740





# TASK CARD

TASK CARD No: 53-22-007-0962

TASK CARD Rev: 11

A/C  
40-AOCWP  
WO-AOC-1800WP DATE  
30.06.2017STATION  
/SEQ  
25

TO BE PERFORMED BY:

AES

CERTIFY LEVEL: B

DOUBLE INSPECTION:

NO

CERTIFY LEVEL:

JOB CARD:

JOB PROCEDURE:

NDT PART5; 53-22-00-211-809-B

ACCESS:	MEN: 1	SKILL:	MEN: 1	REQ. TOOLS:
	M/H: 0.6		M/H: 1.07	REQ MATERIAL: YES

ZONE:

192 1491 1492

PANELS:

192BL 192CR

TASK DESCRIPTION:

CENTER FUSELAGE II FORWARD PRESSURE BULKHEAD - INTERNAL

General Visual Inspection of Fwd Pressure Bulkhead, Fwd Face, at Fr 45 - Internal Side of Fuselage.

NOTE: THRESHOLD=96 MO; INTERVAL=96 MO.

CERTIFY:

DOUBLE  
INSP.  
CERTIFY:

NOTE:

# PLANING DEPARTMENT

## TOOLS CARD PARTS/TOOLING REQUIREMENTS

MP REFERENCE 53-22-007-0962

### MATERIALS

1. Methyl Ethyl Ketone QTY: JM:  
ASTM-D-740



# TASK CARD

TASK CARD No: 53-22-008-0965

TASK CARD Rev: 11

A/C  
40-AOCWP  
WO-AOC-1800WP DATE  
30.06.2017STATION  
/SEQ  
26

TO BE PERFORMED BY:

AES

CERTIFY LEVEL: B

DOUBLE INSPECTION:

NO

CERTIFY LEVEL:

JOB CARD:

JOB PROCEDURE:

NDT PART 5; 53-22-00-211-811-B

ACCESS:	MEN: 1	SKILL:	MEN: 1	REQ. TOOLS:
	M/H: 0.52		M/H: 1.42	REQ MATERIAL: YES

ZONE:

1431 1441 1493 1494

PANELS:

1431CL 1431DL 1441ER 1441FR

TASK DESCRIPTION:

CENTER FUSELAGE II AFT PRESSURE BULKHEAD - INTERNAL

General Visual Inspection of Aft Pressure Bulkhead, Fwd Face, at Fr 56 - Area Covered by Tire Burst Shield.

T: 96 MO I: 96 MO

CERTIFY:	DOUBLE INSP. CERTIFY:

NOTE:

# PLANING DEPARTMENT

## TOOLS CARD PARTS/TOOLING REQUIREMENTS

MP REFERENCE 53-22-008-0965

### MATERIALS

1. Methyl Ethyl Ketone QTY: JM:  
ASTM-D-740



# TASK CARD

TASK CARD No: 53-22-009-0966

TASK CARD Rev: 11

A/C  
40-AOCWP  
WO-AOC-1800WP DATE  
30.06.2017STATION  
/SEQ  
27

TO BE PERFORMED BY:

AES

CERTIFY LEVEL: B

DOUBLE INSPECTION:

NO

CERTIFY LEVEL:

JOB CARD:

JOB PROCEDURE:

NDT PART5; 53-22-00-213-802-B

ACCESS:

MEN: 1

M/H: 1.08

SKILL:

MEN: 1

M/H: 1.51

REQ. TOOLS:

REQ MATERIAL:

YES

ZONE:

145 191 192 198 199

PANELS:

191AR, 191BL, 191CL, 191EL, 192AL, 192BL, 192BR, 192CL, 192CR, 192DR, 198BR, 198DR, 199AL, 199BL

TASK DESCRIPTION:

KEEL BEAM - INTERNAL

Detailed Inspection of Keel Beam - Internal Side of Wing-to-Fuselage Fairing.

NOTE: THRESHOLD 96 MO; INTERVAL 80 MO.

CERTIFY:

DOUBLE  
INSP.  
CERTIFY:

NOTE:

# PLANING DEPARTMENT

## TOOLS CARD PARTS/TOOLING REQUIREMENTS

MP REFERENCE 53-22-009-0966

### MATERIALS

1. Methyl Ethyl Ketone QTY: JM:  
ASTM-D-740



# TASK CARD

TASK CARD No: 53-22-009-0967

TASK CARD Rev: 11

A/C  
40-AOCWP  
WO-AOC-1800WP DATE  
30.06.2017STATION  
/SEQ  
28

TO BE PERFORMED BY:

AES

CERTIFY LEVEL: B

DOUBLE INSPECTION:

NO

CERTIFY LEVEL:

JOB CARD:

JOB PROCEDURE:

NDT PART5; 53-22-00-214-801-B

ACCESS:

MEN: 1

M/H: 0

SKILL:

MEN: 1

M/H: 0.08

REQ. TOOLS:

REQ MATERIAL:

YES

ZONE:

145

PANELS:

TASK DESCRIPTION:

KEEL BEAM - EXTERNAL

Detailed Inspection of Keel Beam - External Side at MLG Compartment.

NOTE: THRESHOLD=96 MO; INTERVAL =42 MO.

CERTIFY:

DOUBLE  
INSP.  
CERTIFY:

NOTE:

# PLANING DEPARTMENT

## TOOLS CARD PARTS/TOOLING REQUIREMENTS

MP REFERENCE 53-22-009-0967

### MATERIALS

1. Methyl Ethyl Ketone QTY: JM:  
ASTM-D-740





# TASK CARD

TASK CARD No: 53-22-010-0400

TASK CARD Rev: 13

A/C  
40-AOCWP  
WO-AOC-1800WP DATE  
30.06.2017STATION  
/SEQ  
29

TO BE PERFORMED BY:

AES

CERTIFY LEVEL: B

DOUBLE INSPECTION:

NO

CERTIFY LEVEL:

JOB CARD:

JOB PROCEDURE:

NDT PART5;53-22-00-213-803-B

ACCESS:

MEN:

M/H:

SKILL:

MEN:

1

M/H:

10.33

REQ. TOOLS:

REQ MATERIAL:

YES

ZONE:

141, 142, 147, 148, 243, 244, 131, 132, 151, 152

PANELS:

141ALW, 141AZ, 141BLF, 141BLW, 142ARF, 142ARW, 142AZ, 142BRW, 147ALW, 147AZ, 147BLF, 147BLW, 148ARF, 148ARW, 148AZ, 148BRW, 243BLC, 243DLC, 243FLC, 243HLC, 243KLC, 243MLC, 243PLC, 243RLC, 243TLC, 243VLC, 244ARC, 244BRC, 244CRC, 244DRC, 244ERC, 244FRC, 244

TASK DESCRIPTION:

CENTER FUSELAGE II LONGITUDINAL SPLICES - INTERNAL

Detailed Inspection of Longitudinal Splices from Fr 34 to Fr 74 - Internal Side of Fuselage.

NOTE: THRESHOLD=96 MO; INTERVAL =96 MO.

CERTIFY:

DOUBLE  
INSP.  
CERTIFY:

NOTE:

# PLANING DEPARTMENT

## TOOLS CARD PARTS/TOOLING REQUIREMENTS

MP REFERENCE 53-22-010-0400

### MATERIALS

1. Methyl Ethyl Ketone QTY: JM:  
ASTM-D-740



# TASK CARD

TASK CARD No: 53-22-010-0466

TASK CARD Rev: 11

A/C  
40-AOCWP  
WO-AOC-1800WP DATE  
30.06.2017STATION  
/SEQ  
30

TO BE PERFORMED BY:

AES

CERTIFY LEVEL: B

DOUBLE INSPECTION:

NO

CERTIFY LEVEL:

JOB CARD:

JOB PROCEDURE:

NDT PART5;53-22-00-211-812-B

ACCESS:

MEN: 1

M/H: 0

SKILL:

MEN: 1

M/H: 10.25

REQ. TOOLS:

REQ MATERIAL:

YES

ZONE:

141 142 147 148

PANELS:

TASK DESCRIPTION:

CENTER FUSELAGE II LONGITUDINAL SPLICES - INTERNAL

General Visual Inspection of Longitudinal Splices - Internal Side of Wing-to-Fuselage Fairing.

NOTE: THRESHOLD=96 MO; INTERVAL =90 MO.

CERTIFY:

DOUBLE  
INSP.  
CERTIFY:

NOTE:

# PLANING DEPARTMENT

## TOOLS CARD PARTS/TOOLING REQUIREMENTS

MP REFERENCE 53-22-010-0466

### MATERIALS

1. Methyl Ethyl Ketone QTY: JM:  
ASTM-D-740



# TASK CARD

TASK CARD No: 53-22-013-0403

TASK CARD Rev: 11

A/C  
40-AOCWP  
WO-AOC-1800WP DATE  
30.06.2017STATION  
/SEQ  
31

TO BE PERFORMED BY:

AES

CERTIFY LEVEL: B

DOUBLE INSPECTION:

NO

CERTIFY LEVEL:

JOB CARD:

JOB PROCEDURE:

NDT PART5; 53-22-00-211-815-B

ACCESS:

MEN: 1

M/H: 0

SKILL:

MEN: 1

M/H: 1.74

REQ. TOOLS:

REQ MATERIAL:

YES

ZONE:

147

PANELS:

TASK DESCRIPTION:

MIDDLE AVIONICS COMPARTMENT ACCESS DOOR CUTOUT STRUCTURE - INTERNAL

General Visual Inspection of Middle Avionics Compartment Access Door Cutout Structure, from Str 23 LH to Str 27 LH and from Fr 57 to Fr 58 - Internal Side of Wing-to-Fuselage Fairing.

NOTE: THRESHOLD=96 MO; INTERVAL=86 MO

CERTIFY:

DOUBLE  
INSP.  
CERTIFY:

NOTE:

# PLANING DEPARTMENT

## TOOLS CARD PARTS/TOOLING REQUIREMENTS

MP REFERENCE 53-22-013-0403

### MATERIALS

1. Methyl Ethyl Ketone QTY: JM:  
ASTM-D-740



# TASK CARD

TASK CARD No: 53-22-014-1165

TASK CARD Rev: 11

A/C  
40-AOCWP  
WO-AOC-1800WP DATE  
30.06.2017STATION  
/SEQ  
32

TO BE PERFORMED BY:

AES

CERTIFY LEVEL: B

DOUBLE INSPECTION:

NO

CERTIFY LEVEL:

JOB CARD:

JOB PROCEDURE:

NDT PART5;53-22-00-211-816-B

ACCESS:

MEN: 1

M/H: 0.8

SKILL:

MEN: 1

M/H: 1.17

REQ. TOOLS:

REQ MATERIAL:

YES

ZONE:

241 242

PANELS:

241LLW 242LRW

TASK DESCRIPTION:

OVER WING EMERGENCY DOOR CUTOUT STRUCTURE AND LATCH BACKUP FITTINGS - INTERNAL

General Visual Inspection of Over Wing Emergency Door Cutout Structure and Latch Backup Fittings, from Fr 47 to Fr 51 and from Str 7 LH/RH to Str 13 LH/RH - Internal Side of Fuselage.

T: 96 MO I: 96 MO

CERTIFY:

DOUBLE  
INSP.  
CERTIFY:

NOTE:

# PLANING DEPARTMENT

## TOOLS CARD PARTS/TOOLING REQUIREMENTS

MP REFERENCE 53-22-014-1165

### MATERIALS

1. Methyl Ethyl Ketone QTY: JM:  
ASTM-D-740





# TASK CARD

TASK CARD No: 53-23-001-1150

TASK CARD Rev: 11

A/C  
40-AOCWP  
WO-AOC-1800WP DATE  
30.06.2017STATION  
/SEQ  
33

TO BE PERFORMED BY:

AES

CERTIFY LEVEL: B

DOUBLE INSPECTION:

NO

CERTIFY LEVEL:

JOB CARD:

JOB PROCEDURE:

NDT PART5;53-23-00-211-802-B

ACCESS:

MEN: 1

M/H: 7.56

SKILL:

MEN: 1

M/H: 8.25

REQ. TOOLS:

REQ MATERIAL:

YES

ZONE:

241 242 243 251 252 253 254

PANELS:

251BLW, 251ELW, 251HLW, 51JLW, 251KLW, 251LLW

252BRW, 252ERW, 252HRW, 252JRW, 252KRW, 252LRW

253ALC, 253CLC, 253ELC, 253FLC, 253GLC, 254CRC, 241BLX, 242BRX, 243QLC, 243ULC

TASK DESCRIPTION:

CENTER FUSELAGE III UPPER SKIN PANEL (SKIN, STRINGER, FRAME, AND SHEARCLIP)  
- INTERNAL

General Visual Inspection of Upper Skin Panel, including Stringers, from Str 7 LH to Str 7 RH, Frames, from Fuselage Junction between Fr 73 and Fr 74 to Fuselage Junction between Fr 90 and Fr 91, and Shearclips - Internal Side of Fuselage.

NOTE: THRESHOLD=96 MO; INTERVAL=96 MO

CERTIFY:

DOUBLE  
INSP.  
CERTIFY:

NOTE:

# PLANING DEPARTMENT

## TOOLS CARD PARTS/TOOLING REQUIREMENTS

MP REFERENCE 53-23-001-1150

### MATERIALS

1. Methyl Ethyl Ketone QTY: JM:  
ASTM-D-740



# TASK CARD

TASK CARD No: 53-23-007-0438

TASK CARD Rev: 11

A/C  
40-AOCWP  
WO-AOC-1800WP DATE  
30.06.2017STATION  
/SEQ  
34

TO BE PERFORMED BY:

AES

CERTIFY LEVEL: B

DOUBLE INSPECTION:

NO

CERTIFY LEVEL:

JOB CARD:

JOB PROCEDURE:

NDT PART 5 TASK 53-23-00-213-802-B

ACCESS:

MEN: 1  
M/H: 0

SKILL:

MEN: 1  
M/H: 8.17

REQ. TOOLS:

REQ MATERIAL:

YES

ZONE:

243 251 252 253 254

PANELS:

253ALC, 253CLC, 253ELC, 253FLC, 253GLC, 254CRC, 243QLC, 243ULC

TASK DESCRIPTION:

CENTER FUSELAGE III LONGITUDINAL SPLICES - INTERNAL

Detailed Inspection of Longitudinal Splices at Top  
Area (Str 3 RH and 2 LH), from Fr 73 to Fr 91 - Internal Side of Fuselage.

NOTE: THRESHOLD=96 MO; INTERVAL=96 MO

CERTIFY:

DOUBLE  
INSP.  
CERTIFY:

NOTE:

# PLANING DEPARTMENT

## TOOLS CARD PARTS/TOOLING REQUIREMENTS

MP REFERENCE 53-23-007-0438

### MATERIALS

1. Methyl Ethyl Ketone QTY: JM:  
ASTM-D-740



# TASK CARD

TASK CARD No: 53-23-007-0439

TASK CARD Rev: 11

A/C  
40-AOCWP  
WO-AOC-1800WP DATE  
30.06.2017STATION  
/SEQ  
35

TO BE PERFORMED BY:

AES

CERTIFY LEVEL: B

DOUBLE INSPECTION:

NO

CERTIFY LEVEL:

JOB CARD:

JOB PROCEDURE:

NDT PART 5 TASK 53-23-00-213-803-B

ACCESS:

MEN: 1

M/H: 0

SKILL:

MEN: 1

M/H: 8.17

REQ. TOOLS:

REQ MATERIAL:

YES

ZONE:

251 252 241 242

PANELS:

251BLW, 251ELW, 251HLW, 251KLW, 251LLW, 252BRW, 252ERW, 252HRW, 252KRW, 252LRW, 241BLX, 242BRX

TASK DESCRIPTION:

CENTER FUSELAGE III LONGITUDINAL SPLICES - INTERNAL

Detailed Inspection of Longitudinal Splices at Side Area (Str 12 RH and 12 LH), from Fr 73 to Fr 91 - Internal Side of Fuselage.

NOTE: THRESHOLD=96 MO; INTERVAL=96 MO

CERTIFY:

DOUBLE  
INSP.  
CERTIFY:

NOTE:

# PLANING DEPARTMENT

## TOOLS CARD PARTS/TOOLING REQUIREMENTS

MP REFERENCE 53-23-007-0439

### MATERIALS

1. Methyl Ethyl Ketone QTY: JM:  
ASTM-D-740



# TASK CARD

TASK CARD No: 53-23-008-1125

TASK CARD Rev: 11

A/C  
40-AOCWP  
WO-AOC-1800WP DATE  
30.06.2017STATION  
/SEQ  
36

TO BE PERFORMED BY:

AES

CERTIFY LEVEL: B

DOUBLE INSPECTION:

NO

CERTIFY LEVEL:

JOB CARD:

JOB PROCEDURE:

NDT PART 5 TASK 53-23-00-213-804-B

ACCESS:

MEN:

M/H:

SKILL:

MEN:

1

M/H:

8.17

REQ. TOOLS:

REQ MATERIAL:

YES

ZONE:

147 148 151 152

PANELS:

151ALF, 151ALW, 151BLF, 152ARF, 152ARW, 147AZ, 148AZ

TASK DESCRIPTION:

CENTER FUSELAGE II TO CENTER FUSELAGE III CIRCUMFERENTIAL SKIN SPLICES AND STRINGER SPLICES - INTERNAL

Detailed Inspection of Center Fuselage II to Center Fuselage III Circumferential Skin Splices and Stringer Splices below Passenger floor level, from FR 73 to FR 74 and between STGR 17 LH to STGR 17 RH - Internal Side of Fuselage.

INTERVAL: 96 MO

NOTE: threshold and interval changed from: "T: 72 MO I: 68 MO" into "I: 96 MO", CMP rev 11.

CERTIFY:

DOUBLE  
INSP.  
CERTIFY:

NOTE:

# PLANING DEPARTMENT

## TOOLS CARD PARTS/TOOLING REQUIREMENTS

MP REFERENCE 53-23-008-1125

### MATERIALS

1. Methyl Ethyl Ketone QTY: JM:  
ASTM-D-740





# TASK CARD

TASK CARD No: 53-23-016-0429

TASK CARD Rev: 11

A/C  
40-AOCWP  
WO-AOC-1800WP DATE  
30.06.2017STATION  
/SEQ  
37

TO BE PERFORMED BY:

AES

CERTIFY LEVEL: B

DOUBLE INSPECTION:

NO

CERTIFY LEVEL:

JOB CARD:

JOB PROCEDURE:

NDT PART 5 TASK 53-23-00-211-814-B

ACCESS:

MEN: 1  
M/H: 0

SKILL:

MEN: 1  
M/H: 3.38

REQ. TOOLS:

REQ MATERIAL: YES

ZONE:

152 252

PANELS:

252DRF, 252KRW, 252HRW

TASK DESCRIPTION:

AFT SERVICE DOOR CUTOUT STRUCTURE - INTERNAL

General Visual Inspection of Aft Service Door Cutout Structure, area below Floor Level, from FR 84 to FR 88 and STGR 17 AR to STGR 18 RH - Internal Side of Fuselage.

NOTE: Threshold changed from 72MO into 96MO, Interval changed from 48MO into 96MO, CMP Rev.11

CERTIFY:

DOUBLE  
INSP.  
CERTIFY:

NOTE:

# PLANING DEPARTMENT

## TOOLS CARD PARTS/TOOLING REQUIREMENTS

MP REFERENCE 53-23-016-0429

### MATERIALS

1. Methyl Ethyl Ketone QTY: JM:  
ASTM-D-740



# TASK CARD

TASK CARD No: 53-30-001-1020

TASK CARD Rev: 11

A/C  
40-AOCWP  
WO-AOC-1800WP DATE  
30.06.2017STATION  
/SEQ  
38

TO BE PERFORMED BY:

AES

CERTIFY LEVEL: B

DOUBLE INSPECTION:

NO

CERTIFY LEVEL:

JOB CARD:

JOB PROCEDURE:

NDT PART 5 TASK 53-30-00-211-802-B

ACCESS:

MEN: 1  
M/H: 0

SKILL:

MEN: 1  
M/H: 0.19

REQ. TOOLS:

REQ MATERIAL: YES

ZONE:

317 318 321 323 327

PANELS:

321AL, 323AL, 323BL, 323CR, 323HR, 327AL

TASK DESCRIPTION:

REAR FUSELAGE UPPER SKIN PANEL - INTERNAL

General Visual Inspection of Upper Skin Panel - Internal Side of Dorsal Fin Fairing.

NOTE: THRESHOLD=96 MO; INTERVAL=88 MO

CERTIFY:

DOUBLE  
INSP.  
CERTIFY:

NOTE:

# PLANING DEPARTMENT

## TOOLS CARD PARTS/TOOLING REQUIREMENTS

MP REFERENCE 53-30-001-1020

### MATERIALS

1. Methyl Ethyl Ketone QTY: JM:  
ASTM-D-740



# TASK CARD

TASK CARD No: 53-30-004-0444

TASK CARD Rev: 11

A/C  
40-AOCWP  
WO-AOC-1800WP DATE  
30.06.2017STATION  
/SEQ  
39

TO BE PERFORMED BY:

AES

CERTIFY LEVEL: B

DOUBLE INSPECTION:

NO

CERTIFY LEVEL:

JOB CARD:

JOB PROCEDURE:

NDT PART 5 TASK 53-30-00-213-801-B

ACCESS:

MEN: 1  
M/H: 0

SKILL:

MEN: 1  
M/H: 0.3

REQ. TOOLS:

REQ MATERIAL: YES

ZONE:

251 252 313 314

PANELS:

251NLF, 251PLF, 252AZ

TASK DESCRIPTION:

REAR FUSELAGE-TO-CENTER FUSELAGE III CIRCUMFERENTIAL SKIN SPLICES AND STRINGER SPLICES - INTERNAL

Detailed Inspection of Rear Fuselage-to-Center Fuselage III Circumferential Skin Splices and Stringer Splices Below Floor Structure (below Stringer 15 LH/RH) and Between Fr 90 and Fr 91 - Internal Side of Fuselage.

NOTE: THRESHOLD=96 MO; INTERVAL=64 MO

CERTIFY:

DOUBLE  
INSP.  
CERTIFY:

NOTE:

# PLANING DEPARTMENT

## TOOLS CARD PARTS/TOOLING REQUIREMENTS

MP REFERENCE 53-30-004-0444

### MATERIALS

1. Methyl Ethyl Ketone QTY: JM:  
ASTM-D-740



# TASK CARD

TASK CARD No: 53-30-009-1029

TASK CARD Rev: 11

A/C  
40-AOCWP  
WO-AOC-1800WP DATE  
30.06.2017STATION  
/SEQ  
40

TO BE PERFORMED BY:

AES

CERTIFY LEVEL: B

DOUBLE INSPECTION:

NO

CERTIFY LEVEL:

JOB CARD:

JOB PROCEDURE:

NDT PART 5 TASK 53-30-00-211-808-B

ACCESS:

MEN: 1

M/H: 0

SKILL:

MEN: 1

M/H: 0.21

REQ. TOOLS:

YES

REQ MATERIAL:

YES

ZONE:

123, 147, 199, 314, 315, 316, 317, 318, 351

PANELS:

123BL, 147AL, 199AL, 314BR, 351AZ, 351BZ, 351GL

TASK DESCRIPTION:

HORIZONTAL STABILIZER CUTOUT STRUCTURE - INTERNAL

General Visual Inspection of Stabilizer Cutout Structure, from Fr 97 to Fr 100 and from Str 6 LH/RH to Str 17 LH/RH - Internal Side of Fuselage.

NOTE: THRESHOLD=96 MO; INTERVAL=96 MO

CERTIFY:

DOUBLE  
INSP.  
CERTIFY:

NOTE:

# PLANING DEPARTMENT

## TOOLS CARD PARTS/TOOLING REQUIREMENTS

MP REFERENCE 53-30-009-1029

### MATERIALS

1. Methyl Ethyl Ketone QTY: JM:  
ASTM-D-740

### TOOLS/EQUIPMENTS

1. REMOVABLE FLOOR, REAR FUSELAGE  
GSE 177





# TASK CARD

TASK CARD No: 53-30-011-1030

TASK CARD Rev: 11

A/C  
40-AOCWP  
WO-AOC-1800WP DATE  
30.06.2017STATION  
/SEQ  
41

TO BE PERFORMED BY:

AES

CERTIFY LEVEL: B

DOUBLE INSPECTION:

NO

CERTIFY LEVEL:

JOB CARD:

JOB PROCEDURE:

NDT PART 5 TASK 53-30-00-211-809-B

ACCESS:

MEN: 1

M/H: 0

SKILL:

MEN: 1

M/H: 0.11

REQ. TOOLS:

REQ MATERIAL:

YES

ZONE:

252 311 312

PANELS:

252AZ

TASK DESCRIPTION:

REAR FUSELAGE REAR PRESSURE BULKHEAD - INTERNAL

General Visual Inspection of Rear Pressure Bulkhead Fwd Face, at Pressurized Side - Internal Side of Fuselage.

INTERVAL: 96 MO

NOTE: Threshold and interval changed from: "T: 72 MO and I: 64 MO" into "I: 96 MO", CMP rev 11.

CERTIFY:

DOUBLE  
INSP.  
CERTIFY:

NOTE:

# PLANING DEPARTMENT

## TOOLS CARD PARTS/TOOLING REQUIREMENTS

MP REFERENCE 53-30-011-1030

### MATERIALS

1. Methyl Ethyl Ketone QTY: JM:  
ASTM-D-740



# TASK CARD

TASK CARD No: 53-30-023-0443

TASK CARD Rev: 11

A/C  
40-AOCWP  
WO-AOC-1800WP DATE  
30.06.2017STATION  
/SEQ  
42

TO BE PERFORMED BY:

AES

CERTIFY LEVEL: B

DOUBLE INSPECTION:

NO

CERTIFY LEVEL:

JOB CARD:

JOB PROCEDURE:

NDT PART 5 TASK 53-30-00-211-819-B

ACCESS:	MEN: 1	SKILL:	MEN: 1	REQ. TOOLS: YES
	M/H: 0		M/H: 0.09	REQ MATERIAL: YES

ZONE:

123, 147, 199, 314, 317, 318, 351

PANELS:

123BL, 147AL, 199AL, 314BR, 351AZ, 351BZ, 351GL

TASK DESCRIPTION:

REAR FUSELAGE UPPER INTERCOSTALS - INTERNAL

General Visual Inspection of Rear Fuselage Upper Intercostals - Internal Side of Fuselage.

NOTE: THRESHOLD=96 MO; INTERVAL=96 MO

CERTIFY:

DOUBLE  
INSP.  
CERTIFY:

NOTE:

# PLANING DEPARTMENT

## TOOLS CARD PARTS/TOOLING REQUIREMENTS

MP REFERENCE 53-30-023-0443

### MATERIALS

1. Methyl Ethyl Ketone QTY: JM:  
ASTM-D-740

### TOOLS/EQUIPMENTS

1. REMOVABLE FLOOR, REAR FUSELAGE  
GSE 177



# TASK CARD

TASK CARD No: 53-30-024-1140

TASK CARD Rev: 11

A/C  
40-AOCWP  
WO-AOC-1800WP DATE  
30.06.2017STATION  
/SEQ  
43

TO BE PERFORMED BY:

AES

CERTIFY LEVEL: B

DOUBLE INSPECTION:

NO

CERTIFY LEVEL:

JOB CARD:

JOB PROCEDURE:

NDT PART 5 TASK 53-30-00-211-820-B

ACCESS:	MEN: 1	SKILL:	MEN: 1	REQ. TOOLS: YES
	M/H: 0		M/H: 0.09	REQ MATERIAL: YES

ZONE:

123, 147, 199, 314, 315, 316, 351

PANELS:

123BL, 147AL, 199AL, 314BR, 351AZ, 351BZ, 351GL

TASK DESCRIPTION:

REAR FUSELAGE LOWER INTERCOSTALS - INTERNAL

General Visual Inspection of Rear Fuselage Lower Intercostals - Internal Side of Fuselage.

NOTE: THRESHOLD=96 MO; INTERVAL=96 MO

CERTIFY:

DOUBLE  
INSP.  
CERTIFY:

NOTE:

# PLANING DEPARTMENT

## TOOLS CARD PARTS/TOOLING REQUIREMENTS

MP REFERENCE 53-30-024-1140

### MATERIALS

1. Methyl Ethyl Ketone QTY: JM:  
ASTM-D-740

### TOOLS/EQUIPMENTS

1. REMOVABLE FLOOR, REAR FUSELAGE  
GSE 177



# TASK CARD

TASK CARD No: 53-30-025-1141

TASK CARD Rev: 11

A/C  
40-AOCWP  
WO-AOC-1800WP DATE  
30.06.2017STATION  
/SEQ  
44

TO BE PERFORMED BY:

AES

CERTIFY LEVEL: B

DOUBLE INSPECTION:

NO

CERTIFY LEVEL:

JOB CARD:

JOB PROCEDURE:

NDT PART 5 TASK 53-30-00-211-821-B

ACCESS:	MEN: 1	SKILL:	MEN: 1	REQ. TOOLS:
	M/H: 0		M/H: 0.15	REQ MATERIAL: YES

ZONE:

252 311 312

PANELS:

252AZ

TASK DESCRIPTION:

REAR FUSELAGE REAR PRESSURE BULKHEAD RING - INTERNAL

General Visual Inspection of Rear Fuselage Rear Pressure Bulkhead Ring, Lower Portion (below Stringer 17 LH/RH), at Pressurized Side - Internal Side of Fuselage.

NOTE: THRESHOLD=96 MO; INTERVAL=76 MO

CERTIFY:

DOUBLE  
INSP.  
CERTIFY:

NOTE:

# PLANING DEPARTMENT

## TOOLS CARD PARTS/TOOLING REQUIREMENTS

MP REFERENCE 53-30-025-1141

### MATERIALS

1. Methyl Ethyl Ketone QTY: JM:  
ASTM-D-740





# TASK CARD

TASK CARD No: 53-30-025-5265

TASK CARD Rev: 11

A/C  
40-AOCWP  
WO-AOC-1800WP DATE  
30.06.2017STATION  
/SEQ  
45

TO BE PERFORMED BY:

AES

CERTIFY LEVEL: B

DOUBLE INSPECTION:

NO

CERTIFY LEVEL:

JOB CARD:

JOB PROCEDURE:

NDT PART 5 TASK 53-30-00-211-823-B

ACCESS:

MEN: 1  
M/H: 0

SKILL:

MEN: 1  
M/H: 0.15

REQ. TOOLS: YES

REQ MATERIAL: YES

ZONE:

123, 147, 199, 311, 312, 314

PANELS:

123BL, 147AL, 199AL, 314BR

TASK DESCRIPTION:

REAR FUSELAGE REAR PRESSURE BULKHEAD RING - INTERNAL

General Visual Inspection of Rear Fuselage Rear Pressure Bulkhead Ring, Upper Portion (above Stringer 17 LH/RH), at Non-Pressurized Side - Internal Side of Fuselage.

NOTE: THRESHOLD=96 MO; INTERVAL=76 MO

CERTIFY:

DOUBLE  
INSP.  
CERTIFY:

NOTE:

# PLANING DEPARTMENT

## TOOLS CARD PARTS/TOOLING REQUIREMENTS

MP REFERENCE 53-30-025-5265

### MATERIALS

1. Methyl Ethyl Ketone QTY: JM:  
ASTM-D-740

### TOOLS/EQUIPMENTS

1. REMOVABLE FLOOR, REAR FUSELAGE  
GSE 177



# TASK CARD

TASK CARD No: 53-30-026-1143

TASK CARD Rev: 11

A/C  
40-AOCWP  
WO-AOC-1800WP DATE  
30.06.2017STATION  
/SEQ  
46

TO BE PERFORMED BY:

AES

CERTIFY LEVEL: B

DOUBLE INSPECTION:

NO

CERTIFY LEVEL:

JOB CARD:

JOB PROCEDURE:

NDT PART 5 TASK 53-30-00-211-824-B

ACCESS:

MEN: 1  
M/H: 0

SKILL:

MEN: 1  
M/H: 0.09

REQ. TOOLS:

YES

REQ MATERIAL:

YES

ZONE:

123 147 199 313 314 315 316 317 318

PANELS:

123BL, 147AL, 199AL, 314BR

TASK DESCRIPTION:

REAR FUSELAGE FRAME 96 - INTERNAL

General Visual Inspection of Rear Fuselage Frame 96 - Internal Side of Fuselage.

NOTE: THRESHOLD=96 MO; INTERVAL=96 MO

CERTIFY:

DOUBLE  
INSP.  
CERTIFY:

NOTE:

# PLANING DEPARTMENT

## TOOLS CARD PARTS/TOOLING REQUIREMENTS

MP REFERENCE 53-30-026-1143

### MATERIALS

1. Methyl Ethyl Ketone QTY: JM:  
ASTM-D-740

### TOOLS/EQUIPMENTS

1. REMOVABLE FLOOR, REAR FUSELAGE  
GSE 177



# TASK CARD

TASK CARD No: 53-30-027-1144

TASK CARD Rev: 11

A/C  
40-AOCWP  
WO-AOC-1800WP DATE  
30.06.2017STATION  
/SEQ  
47

TO BE PERFORMED BY:

AES

CERTIFY LEVEL: B

DOUBLE INSPECTION:

NO

CERTIFY LEVEL:

JOB CARD:

JOB PROCEDURE:

NDT PART 5 TASK 53-30-00-213-807-B

ACCESS:

MEN: 1

M/H: 0

SKILL:

MEN: 1

M/H: 0.09

REQ. TOOLS:

REQ MATERIAL:

YES

ZONE:

315 316 317 318 314 333 336 343 346

PANELS:

314BR 333BB 336AT 343BB 346AT

TASK DESCRIPTION:

ROD ATTACHMENT FITTINGS AND ROD ASSEMBLIES FROM FRAME 99 TO FRAME 100 OF THE REAR FUSELAGE - INTERNAL

Detailed Inspection of Rod Attachment Fittings and Rod Assemblies from Fr 99 to Fr 100 of Rear Fuselage - Internal Side of Fuselage.

NOTE: THRESHOLD=96 MO; INTERVAL=96 MO

CERTIFY:

DOUBLE  
INSP.  
CERTIFY:

NOTE:

# PLANING DEPARTMENT

## TOOLS CARD PARTS/TOOLING REQUIREMENTS

MP REFERENCE 53-30-027-1144

### MATERIALS

1. Methyl Ethyl Ketone QTY: JM:  
ASTM-D-740



# TASK CARD

TASK CARD No: 53-30-028-1204

TASK CARD Rev: 11

A/C  
40-AOCWP  
WO-AOC-1800WP DATE  
30.06.2017STATION  
/SEQ  
48

TO BE PERFORMED BY:

AES

CERTIFY LEVEL: B

DOUBLE INSPECTION:

NO

CERTIFY LEVEL:

JOB CARD:

JOB PROCEDURE:

NDT PART 5 TASK 53-30-00-211-813-B

ACCESS:

MEN: 1

M/H: 0

SKILL:

MEN: 1

M/H: 0.09

REQ. TOOLS:

YES

REQ MATERIAL:

YES

ZONE:

123 147 199 313 314 315 316 317 318

PANELS:

123BL, 147AL, 199AL, 314BR

TASK DESCRIPTION:

REAR FUSELAGE FRAME 97 - INTERNAL SIDE

General Visual Inspection of Rear Fuselage Frame 97 - Internal Side of Fuselage.

NOTE: THRESHOLD=96 MO; INTERVAL=96 MO

CERTIFY:

DOUBLE  
INSP.  
CERTIFY:

NOTE:

# PLANING DEPARTMENT

## TOOLS CARD PARTS/TOOLING REQUIREMENTS

MP REFERENCE 53-30-028-1204

### MATERIALS

1. Methyl Ethyl Ketone QTY: JM:  
ASTM-D-740

### TOOLS/EQUIPMENTS

1. REMOVABLE FLOOR, REAR FUSELAGE  
GSE 177





# TASK CARD

TASK CARD No: 54-50-001-0513

TASK CARD Rev: 11

A/C  
40-AOCWP  
WO-AOC-1800WP DATE  
30.06.2017STATION  
/SEQ  
49

TO BE PERFORMED BY:

AES

CERTIFY LEVEL: B

DOUBLE INSPECTION:

NO

CERTIFY LEVEL:

JOB CARD:

JOB PROCEDURE:

NDT PART 5 TASK 54-50-00-290-801-B

ACCESS:

MEN: 1

M/H: 0

SKILL:

MEN: 1

M/H: 0.42

REQ. TOOLS:

REQ MATERIAL:

ZONE:

147, 199, 419, 429

PANELS:

147AL, 199AL, 419AT, 429AT

TASK DESCRIPTION:

PYLON FWD ENGINE MOUNT - INTERNAL

Detailed Inspection of Pylon Fwd Engine Mount, LH/RH, - Internal Side of Pylon  
NOTE: Treshold and Interval changed from T: 72 MO and I: 58 MO, CMP rev11, to T and I: 96 MO.

CERTIFY:

DOUBLE  
INSP.  
CERTIFY:

NOTE:

PLANING DEPARTMENT

TOOLS CARD PARTS/TOOLING REQUIREMENTS

MP REFERENCE



# TASK CARD

TASK CARD No: 54-50-002-1187

TASK CARD Rev: 11

A/C  
40-AOCWP  
WO-AOC-1800WP DATE  
30.06.2017STATION  
/SEQ  
50

TO BE PERFORMED BY:

AES

CERTIFY LEVEL: B

DOUBLE INSPECTION:

NO

CERTIFY LEVEL:

JOB CARD:

JOB PROCEDURE:

NDT PART 5 TASK 54-50-00-213-801-B

ACCESS:

MEN: 1

M/H: 0

SKILL:

MEN: 1

M/H: 0.42

REQ. TOOLS:

REQ MATERIAL:

ZONE:

147, 199, 419, 429

PANELS:

147AL, 199AL, 419LR, 429KL

TASK DESCRIPTION:

PYLON AFT ENGINE MOUNT - INTERNAL

Detailed Inspection of Pylon Aft Engine Mount, LH/RH -  
Internal Side of Pylon Main Box.NOTE: Threshold and interval changed from T=72 MO and I=54 MO into 96 MO = 2922  
dy, CMP Rev.11.

CERTIFY:

DOUBLE  
INSP.  
CERTIFY:

NOTE:

PLANING DEPARTMENT

TOOLS CARD PARTS/TOOLING REQUIREMENTS

MP REFERENCE



# TASK CARD

TASK CARD No: 54-50-003-1219

TASK CARD Rev: 05

A/C  
40-AOCWP  
WO-AOC-1800WP DATE  
30.06.2017STATION  
/SEQ  
51

TO BE PERFORMED BY:

AES

CERTIFY LEVEL: B

DOUBLE INSPECTION:

NO

CERTIFY LEVEL:

JOB CARD:

JOB PROCEDURE:

NDT PART 5 TASK 54-50-00-213-802-B

ACCESS:

MEN: 1

M/H: 0

SKILL:

MEN: 1

M/H: 0.42

REQ. TOOLS:

REQ MATERIAL:

ZONE:

147, 199, 419, 429, 515, 615

PANELS:

See E195 MPD 2515

TASK DESCRIPTION:

PYLON UPPER AND AFT LINK FITTING AND ROD (PYLON AND WING FITTINGS)

Detailed Inspection of Pylon Upper and Aft Link, Rods, Aft Fitting, Pins and Lugs, LH/RH - Internal Side of Upper Fairing 3, Lateral Fairing and Aft Fairing.

NOTE: TRESHOLD=96 MO; INTERVAL=66 MO

CERTIFY:

DOUBLE  
INSP.  
CERTIFY:

NOTE:

PLANING DEPARTMENT

TOOLS CARD PARTS/TOOLING REQUIREMENTS

MP REFERENCE



# TASK CARD

TASK CARD No: 54-50-004-0487

TASK CARD Rev: 11

A/C  
40-AOCWP  
WO-AOC-1800WP DATE  
30.06.2017STATION  
/SEQ  
52

TO BE PERFORMED BY:

AES

CERTIFY LEVEL: B

DOUBLE INSPECTION:

NO

CERTIFY LEVEL:

JOB CARD:

JOB PROCEDURE:

NDT PART 5 TASK 54-50-00-213-803-B

ACCESS:

MEN: 1

M/H: 0

SKILL:

MEN: 1

M/H: 0.42

REQ. TOOLS:

REQ MATERIAL:

YES

ZONE:

147, 199, 419, 429

PANELS:

147AL, 199AL, 419ACL, 419ADR, 419UR, 419WL, 429ADL, 429AER, 429TL, 429XR

TASK DESCRIPTION:

DET - PYLON LOWER LINK FITTING (PYLON AND WING FITTINGS) - INTERNAL

Detailed Inspection of Pylon Lower Link Fitting (Pylon and Wing Fittings), LH/RH - Internal Side of Pylon.

NOTE: Threshold and Interval changed from T: 72 MO and I: 50 MO, CMP rev11, to T and I: 96 MO.

CERTIFY:

DOUBLE  
INSP.  
CERTIFY:

NOTE:

# PLANING DEPARTMENT

## TOOLS CARD PARTS/TOOLING REQUIREMENTS

MP REFERENCE 54-50-004-0487

### MATERIALS

1. Methyl Ethyl Ketone QTY: JM:  
ASTM-D-740





# TASK CARD

TASK CARD No: 54-50-006-0469

TASK CARD Rev: 11

A/C  
40-AOCWP  
WO-AOC-1800WP DATE  
30.06.2017STATION  
/SEQ  
53

TO BE PERFORMED BY:

AES

CERTIFY LEVEL: B

DOUBLE INSPECTION:

NO

CERTIFY LEVEL:

JOB CARD:

JOB PROCEDURE:

NDT PART 5 TASK 54-50-00-213-805-B

ACCESS:

MEN: 1

M/H: 0

SKILL:

MEN: 1

M/H: 0.51

REQ. TOOLS:

REQ MATERIAL:

ZONE:

147, 199, 419, 429

PANELS:

419/419LR, 419ML, 419NR, 419PL, 419QR, 419RL, 419SR, 419TL, 429/429KL, 429ML, 429NR, 429PL, 429QR, 429RL, 429SR, 429UR, 147/147AL, 199/199AL

TASK DESCRIPTION:

PYLON AFT LOWER CHORD - INTERNAL

Detailed Inspection of Pylon Aft Lower Chord and Detailed Inspection of Pylon Aft Lower Chord and Attachments with Side Panel and Lower Skin, LH/RH - Internal Side of Pylon Main Box.

NOTE: Threshold and Interval changed from T: 72 MO and I: 68 MO, CMP rev11, to T and I: 96 MO.

CERTIFY:

DOUBLE  
INSP.  
CERTIFY:

NOTE:

PLANING DEPARTMENT

TOOLS CARD PARTS/TOOLING REQUIREMENTS

MP REFERENCE



# TASK CARD

TASK CARD No: 54-50-007-1190

TASK CARD Rev: 11

A/C  
40-AOCWP  
WO-AOC-1800WP DATE  
30.06.2017STATION  
/SEQ  
54

TO BE PERFORMED BY:

AES

CERTIFY LEVEL: B

DOUBLE INSPECTION:

NO

CERTIFY LEVEL:

JOB CARD:

JOB PROCEDURE:

NDT PART 5 TASK 54-50-00-213-806-B

ACCESS:	MEN: 1	SKILL:	MEN: 1	REQ. TOOLS:
	M/H: 0		M/H: 0.51	REQ MATERIAL:

ZONE:

147, 199, 419, 429

PANELS:

419AT ,419FL, 419GR, 419HL, 419JR , 419KL, 429ACL , 429AT, 429FL, 429HL, 429JR , 429LR,147AL,199AL

TASK DESCRIPTION:

PYLON FORWARD LOWER CHORD - INTERNAL

Detailed Inspection of Pylon Fwd Lower Chord and Attachments with Side Panel and Lower Skin, LH/RH - Internal Side of Pylon Main Box and Upper Fairing

NOTE: Interval and threshold changed from T: 72MO; I: 40 MO into I: 96 MO, CMP Rev 11.

CERTIFY:

DOUBLE  
INSP.  
CERTIFY:

NOTE:

PLANING DEPARTMENT

TOOLS CARD PARTS/TOOLING REQUIREMENTS

MP REFERENCE



# TASK CARD

TASK CARD No: 54-50-008-0486

TASK CARD Rev: 11

A/C  
40-AOCWP  
WO-AOC-1800WP DATE  
30.06.2017STATION  
/SEQ  
55

TO BE PERFORMED BY:

AES

CERTIFY LEVEL: B

DOUBLE INSPECTION:

NO

CERTIFY LEVEL:

JOB CARD:

JOB PROCEDURE:

NDT PART 5 TASK 54-50-00-213-807-B

ACCESS:

MEN: 1

M/H: 0

SKILL:

MEN: 1

M/H: 0.42

REQ. TOOLS:

REQ MATERIAL:

ZONE:

147, 199, 419, 429

PANELS:

419AT , 419AZ , 419BT , 419BZ , 419CT , 419DT , 419FL , 419GR , 419HL , 419JR , 419KL , 419ML ,  
419NR , 419PL , 419QR , 419RL , 419SR , 419TL , 419ZL , 429ACL , 429AT , 429AZ , 429BT , 429BZ ,  
429CT , 429DT , 429FL , 429HL , 429J

TASK DESCRIPTION:

PYLON UPPER PANEL - INTERNAL

Detailed Inspection of Pylon Upper Panel, Upper and Lower Surfaces, LH/RH - Internal Side of Upper and Lateral Fairings.

NOTE: Threshold and interval changed from T=72 MO and I=70 MO into 96 MO = 2922 dy, CMP Rev.11.

CERTIFY:

DOUBLE  
INSP.  
CERTIFY:

NOTE:

PLANING DEPARTMENT

TOOLS CARD PARTS/TOOLING REQUIREMENTS

MP REFERENCE



# TASK CARD

TASK CARD No: 54-50-009-1192

TASK CARD Rev: 11

A/C  
40-AOCWP  
WO-AOC-1800WP DATE  
30.06.2017STATION  
/SEQ  
56

TO BE PERFORMED BY:

AES

CERTIFY LEVEL: B

DOUBLE INSPECTION:

NO

CERTIFY LEVEL:

JOB CARD:

JOB PROCEDURE:

NDT PART 5 TASK 54-50-00-213-808-B

ACCESS:

MEN: 1

M/H: 0

SKILL:

MEN: 1

M/H: 0.84

REQ. TOOLS:

REQ MATERIAL:

ZONE:

147, 199, 412 -415, 419, 422- 425, 429

PANELS:

419/419AT, 419FL, 419GR, 419HL, 419JR, 419KL, 419LR, 419ML, 419NR, 419PL, 419QR, 419RL, 419SR, 419TL, 429/429ACL, 429AT, 429FL, 429HL, 429JR, 429KL, 429LR, 429ML, 429NR, 429PL, 429QR, 429RL, 429SR, 429UR, 147 AL, 199AL, 412AR, 413AL, 414AR, 423AL, 422AR, 14

TASK DESCRIPTION:

PYLON LOWER PANEL - INTERNAL

Detailed Inspection of Pylon Lower Panel, Upper and Lower Surfaces, LH/RH - Internal Side of Pylon and Heat Shield.

NOTE 1: Engine removal is not required.

NOTE 2: Interval &amp; Threshold changed from T: 72MO &amp; I: 38 MO into T &amp; I: 96 MO, CMP rev11.

CERTIFY:

DOUBLE  
INSP.  
CERTIFY:

NOTE:

PLANING DEPARTMENT

TOOLS CARD PARTS/TOOLING REQUIREMENTS

MP REFERENCE





# TASK CARD

TASK CARD No: 54-50-012-1194

TASK CARD Rev: 11

A/C  
40-AOCWP  
WO-AOC-1800WP DATE  
30.06.2017STATION  
/SEQ  
57

TO BE PERFORMED BY:

AES

CERTIFY LEVEL: B

DOUBLE INSPECTION:

NO

CERTIFY LEVEL:

JOB CARD:

JOB PROCEDURE:

NDT PART 5 TASK 54-50-00-213-809-B

ACCESS:

MEN: 1

M/H: 0

SKILL:

MEN: 1

M/H: 0.84

REQ. TOOLS:

REQ MATERIAL:

ZONE:

147, 199, 419, 429

PANELS:

147AL, 199AL, 419AT, 419FL, 429ACL, 429AT

TASK DESCRIPTION:

DET - PYLON FORWARD BULKHEADS - INTERNAL

Detailed Inspection of Pylon Forward Bulkheads, Frames 1 to 4, LH/RH - Internal Side of Pylon.

NOTE : Interval &amp; Threshold changed from T: 72MO &amp; I: 62 MO into T &amp; I: 96 MO, CMP rev11.

CERTIFY:

DOUBLE  
INSP.  
CERTIFY:

NOTE:

PLANING DEPARTMENT

TOOLS CARD PARTS/TOOLING REQUIREMENTS

MP REFERENCE



# TASK CARD

TASK CARD No: 55-10-002-0976

TASK CARD Rev: 11

A/C  
40-AOCWP  
WO-AOC-1800WP DATE  
30.06.2017STATION  
/SEQ  
58

TO BE PERFORMED BY:

AES

CERTIFY LEVEL: B

DOUBLE INSPECTION:

NO

CERTIFY LEVEL:

JOB CARD:

JOB PROCEDURE:

NDT PART 5 TASK 55-10-00-213-803-B

ACCESS:

MEN: 1

M/H: 0

SKILL:

MEN: 1

M/H: 1.16

REQ. TOOLS:

REQ MATERIAL:

ZONE:

123, 147, 199, 314, 334, 344

PANELS:

123BL, 147AL, 199AL, 314BR

TASK DESCRIPTION:

HORIZONTAL STABILIZER UPPER SKIN (EXCEPT SPINE JOINT), FROM RIB 3 LH TO RIB 3 RH - INTERNAL

Detailed Inspection of Upper Skin Upper Surface (except Spine Joint), from Rib 3 LH to Rib 3 RH - External Side of Stabilizer at Rear Fuselage.

NOTE:

THRESHOLD: 2922 DAYS

INTERVAL: 2739 DAYS

CERTIFY:

DOUBLE  
INSP.  
CERTIFY:

NOTE:

PLANING DEPARTMENT

TOOLS CARD PARTS/TOOLING REQUIREMENTS

MP REFERENCE



# TASK CARD

TASK CARD No: 55-10-004-0979

TASK CARD Rev: 11

A/C  
40-AOCWP  
WO-AOC-1800WP DATE  
30.06.2017STATION  
/SEQ  
59

TO BE PERFORMED BY:

AES

CERTIFY LEVEL: B

DOUBLE INSPECTION:

NO

CERTIFY LEVEL:

JOB CARD:

JOB PROCEDURE:

NDT PART 5 TASK 55-10-00-213-805-B

ACCESS:

MEN: 1

M/H: 0

SKILL:

MEN: 1

M/H: 1.16

REQ. TOOLS:

REQ MATERIAL:

ZONE:

123, 147, 199, 314, 334, 344

PANELS:

123BL, 147AL, 199AL, 314BR, 334BB, 334NB, 344BB, 344NB

TASK DESCRIPTION:

HORIZONTAL STABILIZER LOWER SKIN (EXCEPT SPINE JOINT), FROM RIB 3 LH TO RIB 3 RH - INTERNAL

Detailed Inspection of Lower Skin Upper Surface (except Spine Joint), from Rib 3 LH to Rib 3 RH - Internal Side of Stabilizer at Rear Fuselage.

NOTE:

THRESHOLD: 2922 DAYS

INTERVAL: 2130 DAYS

CERTIFY:

DOUBLE  
INSP.  
CERTIFY:

NOTE:

PLANING DEPARTMENT

TOOLS CARD PARTS/TOOLING REQUIREMENTS

MP REFERENCE



# TASK CARD

TASK CARD No: 55-10-014-0986

TASK CARD Rev: 11

A/C  
40-AOCWP  
WO-AOC-1800WP DATE  
30.06.2017STATION  
/SEQ  
60

TO BE PERFORMED BY:

AES

CERTIFY LEVEL: B

DOUBLE INSPECTION:

NO

CERTIFY LEVEL:

JOB CARD:

JOB PROCEDURE:

NDT PART 5 TASK 55-10-00-290-801-B

ACCESS:

MEN: 1

M/H: 0

SKILL:

MEN: 1

M/H: 1.99

REQ. TOOLS:

YES

REQ MATERIAL:

ZONE:

123, 147, 199, 334, 344

PANELS:

See E195 MPD 2515

TASK DESCRIPTION:

HORIZONTAL STABILIZER MIDDLE SPAR FROM RIB 3 TO TIP RIB (RIB 17) - BY USING A BOROSCOPE - INTERNAL

Special Detailed Inspection of Middle Spar from Rib 3 to Tip Rib (Rib 17), Fwd and Aft Faces, LH/ RH - by using a Boroscope - Internal Side of Stabilizer.

THRESHOLD: 2922 DAYS

INTERVAL: 2496 DAYS

CERTIFY:

DOUBLE  
INSP.  
CERTIFY:

NOTE:

# PLANING DEPARTMENT

## TOOLS CARD PARTS/TOOLING REQUIREMENTS

MP REFERENCE 55-10-014-0986

### TOOLS/EQUIPMENTS

1. LOCK COLLAR, PCU ELEVATOR  
GSE 087





# TASK CARD

TASK CARD No: 55-10-014-0988

TASK CARD Rev: 13

A/C  
40-AOCWP  
WO-AOC-1800WP DATE  
30.06.2017STATION  
/SEQ  
61

TO BE PERFORMED BY:

AES

CERTIFY LEVEL: B

DOUBLE INSPECTION:

NO

CERTIFY LEVEL:

JOB CARD:

JOB PROCEDURE:

NDT PART 5 TASK 55-10-00-290-807-B

ACCESS:

MEN:

M/H:

SKILL:

MEN:

1

M/H:

1.67

REQ. TOOLS:

REQ MATERIAL:

ZONE:

123, 147, 199, 314, 334, 344

PANELS:

123BL, 147AL, 199AL, 314BR, 334BB, 334NB, 344BB, 344NB

TASK DESCRIPTION:

HORIZONTAL STABILIZER MIDDLE SPAR, BETWEEN RIB 3 LH AND RIB 3 RH -  
INTERNALDetailed Inspection of Middle Spar Aft Face, between Rib 3 LH and Rib 3 RH - Internal  
Side of Stabilizer at Rear Fuselage.

THRESHOLD: 2922 DAYS

INTERVAL: 2922 DAYS

CERTIFY:

DOUBLE  
INSP.  
CERTIFY:

NOTE:

PLANING DEPARTMENT

TOOLS CARD PARTS/TOOLING REQUIREMENTS

MP REFERENCE



# TASK CARD

TASK CARD No: 55-10-015-0990

TASK CARD Rev: 11

A/C  
40-AOCWP  
WO-AOC-1800WP DATE  
30.06.2017STATION  
/SEQ  
62

TO BE PERFORMED BY:

AES

CERTIFY LEVEL: B

DOUBLE INSPECTION:

NO

CERTIFY LEVEL:

JOB CARD:

JOB PROCEDURE:

NDT PART 5 TASK 55-10-00-214-801-B

ACCESS:

MEN: 1  
M/H: 0

SKILL:

MEN: 1  
M/H: 1.67

REQ. TOOLS:

REQ MATERIAL: YES

ZONE:

334, 344

PANELS:

334QB, 334RB, 344RB

TASK DESCRIPTION:

DET - HORIZONTAL STABILIZER REAR SPAR FROM RIB 3 TO TIP RIB (RIB 17), LH/RH - EXTERNAL

Detailed Inspection of Rear Spar Aft Face from Rib 3 to Tip Rib (Rib 17), LH/RH - External Side of Stabilizer at Trailing Edge.

NOTE: Elevators have to be removed

THRESHOLD: 2922 DAYS

INTERVAL: 2922 DAYS

CERTIFY:

DOUBLE  
INSP.  
CERTIFY:

NOTE:

# PLANING DEPARTMENT

## TOOLS CARD PARTS/TOOLING REQUIREMENTS

MP REFERENCE 55-10-015-0990

### MATERIALS

1. Methyl Ethyl Ketone QTY: JM:  
ASTM-D-740



# TASK CARD

TASK CARD No: 55-10-015-0991

TASK CARD Rev: 11

A/C  
40-AOCWP  
WO-AOC-1800WP DATE  
30.06.2017STATION  
/SEQ  
63

TO BE PERFORMED BY:

AES

CERTIFY LEVEL: B

DOUBLE INSPECTION:

NO

CERTIFY LEVEL:

JOB CARD:

JOB PROCEDURE:

NDT PART 5 TASK 55-10-00-213-813-B

ACCESS:

MEN: 1

M/H: 0

SKILL:

MEN: 1

M/H: 1.5

REQ. TOOLS:

REQ MATERIAL:

ZONE:

123, 147, 199, 314, 334, 344

PANELS:

123BL, 147AL, 199AL, 314BR

TASK DESCRIPTION:

HORIZONTAL STABILIZER REAR SPAR FROM RIB 3 LH TO RIB 3 RH - INTERNAL

Detailed Inspection of Rear Spar Aft Face from Rib 3 LH to Rib 3 RH - Internal Side of Fuselage.

THRESHOLD: 2922 DAYS

INTERVAL: 2922 DAYS

CERTIFY:

DOUBLE  
INSP.  
CERTIFY:

NOTE:

PLANING DEPARTMENT

TOOLS CARD PARTS/TOOLING REQUIREMENTS

MP REFERENCE



# TASK CARD

TASK CARD No: 55-10-020-0995

TASK CARD Rev: 11

A/C  
40-AOCWP  
WO-AOC-1800WP DATE  
30.06.2017STATION  
/SEQ  
64

TO BE PERFORMED BY:

AES

CERTIFY LEVEL: B

DOUBLE INSPECTION:

NO

CERTIFY LEVEL:

JOB CARD:

JOB PROCEDURE:

NDT PART 5 TASK 55-10-00-213-821-B

ACCESS:

MEN: 1

M/H: 0

SKILL:

MEN: 1

M/H: 20.5

REQ. TOOLS:

REQ MATERIAL:

ZONE:

123, 147, 199, 314, 334, 344

PANELS:

123BL, 147AL, 199AL, 314BR

TASK DESCRIPTION:

HORIZONTAL STABILIZER ACTUATOR ATTACHMENT FITTINGS, ON THE HORIZONTAL STABILIZER - INTERNAL

Detailed Inspection of Horizontal Stabilizer Actuator Attachment Fittings, on the Horizontal Stabilizer - Internal Side of Rear Fuselage.

NOTE: THRESHOLD = 2922 D, INTERVAL = 2922 D

CERTIFY:

DOUBLE  
INSP.  
CERTIFY:

NOTE:

PLANING DEPARTMENT

TOOLS CARD PARTS/TOOLING REQUIREMENTS

MP REFERENCE





# TASK CARD

TASK CARD No: 55-40-001-0407

TASK CARD Rev: 11

A/C  
40-AOCWP  
WO-AOC-1800WP DATE  
30.06.2017STATION  
/SEQ  
65

TO BE PERFORMED BY:

AES

CERTIFY LEVEL: B

DOUBLE INSPECTION:

NO

CERTIFY LEVEL:

JOB CARD:

JOB PROCEDURE:

NDT PART 5 TASK 55-40-00-212-801-B

ACCESS:

MEN: 1

M/H: 0

SKILL:

MEN: 1

M/H: 0.91

REQ. TOOLS:

REQ MATERIAL:

YES

ZONE:

123, 147, 199, 325

PANELS:

123BL, 147AL, 199AL

TASK DESCRIPTION:

RUDDER SKIN - EXTERNAL

General Visual Inspection of Rudder, LH/RH - External Side of Rudder.

NOTE: Interval change from 66 MO to 96 MO iaw MRB 7.

(T:96 MO; I:96MO)

CERTIFY:

DOUBLE  
INSP.  
CERTIFY:

NOTE:

# PLANING DEPARTMENT

## TOOLS CARD PARTS/TOOLING REQUIREMENTS

MP REFERENCE 55-40-001-0407

### MATERIALS

1. Methyl Ethyl Ketone QTY: JM:  
ASTM-D-740



# TASK CARD

TASK CARD No: 56-30-001-0461

TASK CARD Rev: 05

A/C  
40-AOCWP  
WO-AOC-1800WP DATE  
30.06.2017STATION  
/SEQ  
66

TO BE PERFORMED BY:

AES

CERTIFY LEVEL: B

DOUBLE INSPECTION:

NO

CERTIFY LEVEL:

JOB CARD:

JOB PROCEDURE:

NDT PART 5 TASK 56-30-00-211-801-B

ACCESS:

MEN: 1

M/H: 0

SKILL:

MEN: 1

M/H: 0.83

REQ. TOOLS:

REQ MATERIAL:

ZONE:

811, 812, 821, 824

PANELS:

TASK DESCRIPTION:

DOOR WINDOW PANE - INTERNAL

General Visual Inspection of Door Window Pane - Internal Side of Fuselage.

NOTE: THRESHOLD = 2922 D , INTERVAL = 2922 D.

CERTIFY:

DOUBLE  
INSP.  
CERTIFY:

NOTE:

PLANING DEPARTMENT

TOOLS CARD PARTS/TOOLING REQUIREMENTS

MP REFERENCE



# TASK CARD

TASK CARD No: 57-01-001-1250

TASK CARD Rev: 11

A/C  
40-AOCWP  
WO-AOC-1800WP DATE  
30.06.2017STATION  
/SEQ  
67

TO BE PERFORMED BY:

AES

CERTIFY LEVEL: B

DOUBLE INSPECTION:

NO

CERTIFY LEVEL:

JOB CARD:

JOB PROCEDURE:

NDT PART 5 TASK 57-01-00-211-801-B

ACCESS:

MEN: 1

M/H: 0

SKILL:

MEN: 1

M/H: 4.17

REQ. TOOLS:

REQ MATERIAL:

YES

ZONE:

143, 144, 192

PANELS:

143AL, 143BL, 143CL, 144AR, 144BR, 144CR, 192BL, 192CR

TASK DESCRIPTION:

WING STUB MAIN BOX UPPER SKIN AND STRUCTURES - INTERNAL

Wing Stub Main Box Upper Skin and Structures, Lower Face, from Spar 1 to Spar 2 and from Wing Main Box Rib 1 LH to Rib 1 RH - Internal Side of Wing Stub Box.

NOTE: THRESHOLD = 2922 D , INTERVAL = 2922 D.

CERTIFY:

DOUBLE  
INSP.  
CERTIFY:

NOTE:

# PLANING DEPARTMENT

## TOOLS CARD PARTS/TOOLING REQUIREMENTS

MP REFERENCE 57-01-001-1250

### MATERIALS

1. Methyl Ethyl Ketone QTY: JM:  
ASTM-D-740



# TASK CARD

TASK CARD No: 57-01-001-1251

TASK CARD Rev: 11

A/C  
40-AOCWP  
WO-AOC-1800WP DATE  
30.06.2017STATION  
/SEQ  
68

TO BE PERFORMED BY:

CERTIFY LEVEL: B

DOUBLE INSPECTION:

NO

CERTIFY LEVEL:

JOB CARD:

JOB PROCEDURE:

NDT PART 5 TASK 57-01-00-211-802-B

ACCESS:

MEN: 1

M/H: 0

SKILL:

MEN: 1

M/H: 4.17

REQ. TOOLS:

REQ MATERIAL:

ZONE:

143, 144, 241, 242

PANELS:

TASK DESCRIPTION:

WING STUB MAIN BOX UPPER SKIN AND STRUCTURES - INTERNAL

General Visual Inspection of Vapor Barrier Coating on Top of Wing Stub Main Box Upper Skin - from Spar 1 to Spar 2 and from Wing Main Box Rib 1 LH to Rib 1 RH - Internal Side of Fuselage.

NOTE: THRESHOLD = 2922 D , INTERVAL = 2433 D.

CERTIFY:

DOUBLE  
INSP.  
CERTIFY:

NOTE:

PLANING DEPARTMENT

TOOLS CARD PARTS/TOOLING REQUIREMENTS

MP REFERENCE





# TASK CARD

TASK CARD No: 57-01-003-0488

TASK CARD Rev: 11

A/C  
40-AOCWP  
WO-AOC-1800WP DATE  
30.06.2017STATION  
/SEQ  
69

TO BE PERFORMED BY:

AES

CERTIFY LEVEL: B

DOUBLE INSPECTION:

NO

CERTIFY LEVEL:

JOB CARD:

JOB PROCEDURE:

NDT PART 5 TASK 57-01-00-212-801-B

ACCESS:

MEN:

M/H:

SKILL:

MEN:

1

M/H:

4.17

REQ. TOOLS:

REQ MATERIAL:

ZONE:

1431, 1441

PANELS:

1431CL, 1431DL, 1441ER, 1441FR

TASK DESCRIPTION:

WING STUB REAR BOX UPPER SKIN AND STRUCTURES - EXTERNAL

General Visual Inspection of Wing Stub Rear Box Upper Skin, Lower Surface, in the Fwd Metallic Corners, LH/RH - External side at MLG Compartment.

NOTE: THRESHOLD = 2191 D , INTERVAL = 972 D.

NOTE: Treshold and Interval changed from "T: 72 MO I: 32 MO" into "I: 2922 dy", CMP Rev.11

CERTIFY:

DOUBLE  
INSP.  
CERTIFY:

NOTE:

PLANING DEPARTMENT

TOOLS CARD PARTS/TOOLING REQUIREMENTS

MP REFERENCE



# TASK CARD

TASK CARD No: 57-01-007-1264

TASK CARD Rev: 11

A/C  
40-AOCWP  
WO-AOC-1800WP DATE  
30.06.2017STATION  
/SEQ  
70

TO BE PERFORMED BY:

AES

CERTIFY LEVEL: B

DOUBLE INSPECTION:

NO

CERTIFY LEVEL:

JOB CARD:

JOB PROCEDURE:

NDT PART 5 TASK 57-01-00-214-804-B

ACCESS:

MEN: 1

M/H: 0

SKILL:

MEN: 11

M/H: 0.25

REQ. TOOLS:

REQ MATERIAL:

ZONE:

1431, 1441, 522, 622

PANELS:

TASK DESCRIPTION:

WING STUB SPAR 2 - EXTERNAL

General Visual Inspection of Wing Stub Spar 2, from Wing Stub Rear Box Rib 2 LH to Rib 2 RH - External Side at MLG Compartment.

NOTE: THRESHOLD = 2191 D , INTERVAL = 1276 D.

NOTE: Interval changed from "T: 72 MO I: 42 MO"  
To: "I: 96 MO", CMP Rev.11

CERTIFY:

DOUBLE  
INSP.  
CERTIFY:

NOTE:

PLANING DEPARTMENT

TOOLS CARD PARTS/TOOLING REQUIREMENTS

MP REFERENCE



# TASK CARD

TASK CARD No: 57-01-009-0530

TASK CARD Rev: 11

A/C  
40-AOCWP  
WO-AOC-1800WP DATE  
30.06.2017STATION  
/SEQ  
71

TO BE PERFORMED BY:

AES

CERTIFY LEVEL: B

DOUBLE INSPECTION:

NO

CERTIFY LEVEL:

JOB CARD:

JOB PROCEDURE:

NDT PART 5 TASK 57-01-00-213-805-B

ACCESS:

MEN: 1  
M/H: 0

SKILL:

MEN: 1  
M/H: 4.17

REQ. TOOLS:

REQ MATERIAL: YES

ZONE:

143, 144, 241, 242

PANELS:

241CLF, 241DLF, 241ELF, 241FLF  
242BRF, 242CRF

TASK DESCRIPTION:

WING STUB SPAR 1-TO-WING MAIN BOX JOINT - INTERNAL

Detailed Inspection of Wing Stub Spar 1-to-Wing Main Box Joint, LH/RH - Internal Side of Fuselage.

NOTE: THRESHOLD = 2922 D , INTERVAL = 2922 D.

CERTIFY:

DOUBLE  
INSP.  
CERTIFY:

NOTE:

# PLANING DEPARTMENT

## TOOLS CARD PARTS/TOOLING REQUIREMENTS

MP REFERENCE 57-01-009-0530

### MATERIALS

1. Methyl Ethyl Ketone QTY: JM:  
ASTM-D-740



# TASK CARD

TASK CARD No: 57-01-009-1268

TASK CARD Rev: 11

A/C  
40-AOCWP  
WO-AOC-1800WP DATE  
30.06.2017STATION  
/SEQ  
72

TO BE PERFORMED BY:

AES

CERTIFY LEVEL: B

DOUBLE INSPECTION:

NO

CERTIFY LEVEL:

JOB CARD:

JOB PROCEDURE:

NDT PART 5 TASK 57-01-00-213-806-B

ACCESS:

MEN: 1

M/H: 0

SKILL:

MEN: 1

M/H: 4.25

REQ. TOOLS:

REQ MATERIAL:

YES

ZONE:

143, 144, 192

PANELS:

143AL, 144AR, 192BL, 192CR

TASK DESCRIPTION:

WING STUB SPAR 1-TO-WING MAIN BOX JOINT - INTERNAL

Detailed Inspection of Wing Stub Spar 1-to-Wing Main Box Joint, LH/RH - Internal Side of Wing Stub Box.

NOTE: THRESHOLD = 2922 D , INTERVAL = 2861 D.

CERTIFY:

DOUBLE  
INSP.  
CERTIFY:

NOTE:

# PLANING DEPARTMENT

## TOOLS CARD PARTS/TOOLING REQUIREMENTS

MP REFERENCE 57-01-009-1268

### MATERIALS

1. Methyl Ethyl Ketone QTY: JM:  
ASTM-D-740





# TASK CARD

TASK CARD No: 57-01-009-1269

TASK CARD Rev: 11

A/C  
40-AOCWP  
WO-AOC-1800WP DATE  
30.06.2017STATION  
/SEQ  
73

TO BE PERFORMED BY:

AES

CERTIFY LEVEL: B

DOUBLE INSPECTION:

NO

CERTIFY LEVEL:

JOB CARD:

JOB PROCEDURE:

NDT PART 5 TASK 57-01-00-213-807-B

ACCESS:

MEN: 1

M/H: 0

SKILL:

MEN: 1

M/H: 2.08

REQ. TOOLS:

REQ MATERIAL:

ZONE:

143, 144

PANELS:

TASK DESCRIPTION:

WING STUB SPAR 1-TO-WING MAIN BOX JOINT - INTERNAL

Detailed Inspection of Wing Stub Spar 1-to-Wing Main Box Joint, LH/RH - Internal Side of Wing to Fuselage Fairing.

NOTE: THRESHOLD = 2922 D , INTERVAL = 2676 D.

CERTIFY:

DOUBLE  
INSP.  
CERTIFY:

NOTE:

PLANING DEPARTMENT

TOOLS CARD PARTS/TOOLING REQUIREMENTS

MP REFERENCE



# TASK CARD

TASK CARD No: 57-01-010-1270

TASK CARD Rev: 11

A/C  
40-AOCWP  
WO-AOC-1800WP DATE  
30.06.2017STATION  
/SEQ  
74

TO BE PERFORMED BY:

AES

CERTIFY LEVEL: B

DOUBLE INSPECTION:

NO

CERTIFY LEVEL:

JOB CARD:

JOB PROCEDURE:

NDT PART 5 TASK 57-01-00-213-808-B

ACCESS:

MEN: 1

M/H: 0

SKILL:

MEN: 1

M/H: 4.25

REQ. TOOLS:

REQ MATERIAL:

YES

ZONE:

143, 144, 192

PANELS:

143AL, 144AR, 192BL, 192CR

TASK DESCRIPTION:

WING STUB SPAR 2-TO-WING MAIN BOX JOINT - INTERNAL

Detailed Inspection of Wing Stub Spar 2-to-Wing Main Box Joint, LH/RH - Internal Side of Wing Stub Box.

NOTE: THRESHOLD = 2922 D , INTERVAL = 2617 D.

CERTIFY:

DOUBLE  
INSP.  
CERTIFY:

NOTE:

# PLANING DEPARTMENT

## TOOLS CARD PARTS/TOOLING REQUIREMENTS

MP REFERENCE 57-01-010-1270

### MATERIALS

1. Methyl Ethyl Ketone QTY: JM:  
ASTM-D-740



# TASK CARD

TASK CARD No: 57-01-010-1271

TASK CARD Rev: 11

A/C  
40-AOCWP  
WO-AOC-1800WP DATE  
30.06.2017STATION  
/SEQ  
75

TO BE PERFORMED BY:

AES

CERTIFY LEVEL: B

DOUBLE INSPECTION:

NO

CERTIFY LEVEL:

JOB CARD:

JOB PROCEDURE:

NDT PART 5 TASK 57-01-00-214-806-B

ACCESS:

MEN: 1

M/H: 0

SKILL:

MEN: 1

M/H: 0.25

REQ. TOOLS:

REQ MATERIAL:

ZONE:

1431, 1441, 522, 622

PANELS:

TASK DESCRIPTION:

WING STUB SPAR 2-TO-WING MAIN BOX JOINT - EXTERNAL

Detailed Inspection of Wing Stub Rear of Spar 2-to-Wing Main Box Joint, LH/RH - External Side at MLG Compartment.

NOTE: THRESHOLD = 2191 D , INTERVAL = 1276 D.

NOTE: Interval changed from "T: 72 MO I: 42 MO" To: "I: 96 MO", CMP Rev.11

CERTIFY:

DOUBLE  
INSP.  
CERTIFY:

NOTE:

PLANING DEPARTMENT

TOOLS CARD PARTS/TOOLING REQUIREMENTS

MP REFERENCE



# TASK CARD

TASK CARD No: 57-01-011-0491

TASK CARD Rev: 11

A/C  
40-AOCWP  
WO-AOC-1800WP DATE  
30.06.2017STATION  
/SEQ  
76

TO BE PERFORMED BY:

AES

CERTIFY LEVEL: B

DOUBLE INSPECTION:

NO

CERTIFY LEVEL:

JOB CARD:

JOB PROCEDURE:

NDT PART 5 TASK 57-01-00-213-809-B

ACCESS:	MEN: 1	SKILL:	MEN: 1	REQ. TOOLS:
	M/H: 0		M/H: 4.25	REQ MATERIAL: YES

ZONE:

143, 144, 192

PANELS:

143AL, 144AR, 192BL, 192CR

TASK DESCRIPTION:

WING STUB UPPER SKIN-TO-WING MAIN BOX TENSION JOINT - INTERNAL

Detailed Inspection of Wing Stub Upper Skin-to- Wing Main Box Joint, LH/RH - Internal Side of Wing Stub Box.

NOTE: THRESHOLD = 2922 D , INTERVAL = 2922 D.

CERTIFY:

DOUBLE  
INSP.  
CERTIFY:

NOTE:

# PLANING DEPARTMENT

## TOOLS CARD PARTS/TOOLING REQUIREMENTS

MP REFERENCE 57-01-011-0491

### MATERIALS

1. Methyl Ethyl Ketone QTY: JM:  
ASTM-D-740





# TASK CARD

TASK CARD No: 57-10-004-1227

TASK CARD Rev: 11

A/C  
40-AOCWP  
WO-AOC-1800WP DATE  
30.06.2017STATION  
/SEQ  
77

TO BE PERFORMED BY:

AES

CERTIFY LEVEL: B

DOUBLE INSPECTION:

NO

CERTIFY LEVEL:

JOB CARD:

JOB PROCEDURE:

NDT PART 5 TASK 57-10-00-214-801-B

ACCESS:

MEN: 1

M/H: 0

SKILL:

MEN: 1

M/H: 1.33

REQ. TOOLS:

YES

REQ MATERIAL:

ZONE:

147, 199, 521, 522, 531, 621, 622, 631

PANELS:

147AL, 199AL

TASK DESCRIPTION:

DET - WING SPAR 2 - EXTERNAL

Detailed Inspection of Aft Face of Wing Spar 2, from Rib 1 to Rib 5 and from Rib 10 to Rib 23, at Wing Trailing Edge Area, LH/RH - External Side of Fixed Trailing Edge.

NOTE: Flaps have to be fully extended and CIC reapplication is required.

THRESHOLD = 2922 D

INTERVAL = 1095 D.

CERTIFY:

DOUBLE  
INSP.  
CERTIFY:

NOTE:

# PLANING DEPARTMENT

## TOOLS CARD PARTS/TOOLING REQUIREMENTS

MP REFERENCE 57-10-004-1227

### TOOLS/EQUIPMENTS

1. LOCK COLLAR, MFS ACTUATOR SPOILER  
GSE 086
2. TOOL - SLAT CONTROL LEVER LOCKING  
GSE 029



# TASK CARD

TASK CARD No: 57-10-004-1229

TASK CARD Rev: 11

A/C  
40-AOCWP  
WO-AOC-1800WP DATE  
30.06.2017STATION  
/SEQ  
78

TO BE PERFORMED BY:

AES

CERTIFY LEVEL: B

DOUBLE INSPECTION:

NO

CERTIFY LEVEL:

JOB CARD:

JOB PROCEDURE:

NDT PART 5 TASK 57-10-00-211-802-B

ACCESS:

MEN: 1

M/H: 0

SKILL:

MEN: 1

M/H: 1.67

REQ. TOOLS:

YES

REQ MATERIAL:

ZONE:

541, 641

PANELS:

TASK DESCRIPTION:

WING SPAR 2 - INTERNAL

General Visual Inspection of Aft Face of Wing Spar 2, from Rib 23 to Tip Rib (Rib 29), LH/RH - Internal Side of Aileron Shrouds.

NOTE: THRESHOLD = 2922 D , INTERVAL = 2922 D.

CERTIFY:

DOUBLE  
INSP.  
CERTIFY:

NOTE:

# PLANING DEPARTMENT

## TOOLS CARD PARTS/TOOLING REQUIREMENTS

MP REFERENCE 57-10-004-1229

### TOOLS/EQUIPMENTS

1. KIT RIGGING PINS, FLIGHT CONTROLS  
GSE 233



# TASK CARD

TASK CARD No: 57-10-014-0510

TASK CARD Rev: 11

A/C  
40-AOCWP  
WO-AOC-1800WP DATE  
30.06.2017STATION  
/SEQ  
79

TO BE PERFORMED BY:

AES

CERTIFY LEVEL: B

DOUBLE INSPECTION:

NO

CERTIFY LEVEL:

JOB CARD:

JOB PROCEDURE:

NDT PART 5 TASK 57-10-00-213-808-B

ACCESS:

MEN: 1

M/H: 0

SKILL:

MEN: 1

M/H: 3.33

REQ. TOOLS:

REQ MATERIAL:

YES

ZONE:

143, 144, 192, 521, 621

PANELS:

192CR 192BL

TASK DESCRIPTION:

WING MAIN BOX LOWER SKIN TO WING STUB JOINT - INTERNAL

Detailed Inspection of Wing Main Box Lower Skin to Wing Stub Joint, LH/RH - Internal Side of Wing to Fuselage Fairing.

NOTE: THRESHOLD = 2922 D , INTERVAL = 2922 D.

CERTIFY:

DOUBLE  
INSP.  
CERTIFY:

NOTE:

# PLANING DEPARTMENT

## TOOLS CARD PARTS/TOOLING REQUIREMENTS

MP REFERENCE 57-10-014-0510

### MATERIALS

1. Methyl Ethyl Ketone QTY: JM:  
ASTM-D-740



# TASK CARD

TASK CARD No: 57-50-001-1213

TASK CARD Rev: 11

A/C  
40-AOCWP  
WO-AOC-1800WP DATE  
30.06.2017STATION  
/SEQ  
80

TO BE PERFORMED BY:

AES

CERTIFY LEVEL: B

DOUBLE INSPECTION:

NO

CERTIFY LEVEL:

JOB CARD:

JOB PROCEDURE:

NDT PART 5 TASK 57-50-00-214-802-B

ACCESS:

MEN: 1

M/H: 0

SKILL:

MEN: 1

M/H: 0.92

REQ. TOOLS:

YES

REQ MATERIAL:

YES

ZONE:

522, 622

PANELS:

TASK DESCRIPTION:

FIXED TRAILING EDGE UPPER SKIN PANEL - EXTERNAL

General Visual Inspection of Fixed Trailing Edge Upper Skin Panel Lower Surface, from Spar 2 to Spar 3 and from Rib 1A to Rib 5, LH/RH - External Side at MLG Compartment.

NOTE: THRESHOLD = 2191 D , INTERVAL = 1276 D.

NOTE: Interval changed from "T: 72 MO I: 42 MO"  
To: "I: 96 MO", CMP Rev.11

CERTIFY:

DOUBLE  
INSP.  
CERTIFY:

NOTE:

# PLANING DEPARTMENT

## TOOLS CARD PARTS/TOOLING REQUIREMENTS

MP REFERENCE 57-50-001-1213

### MATERIALS

1. Methyl Ethyl Ketone QTY: JM:  
ASTM-D-740

### TOOLS/EQUIPMENTS

1. TOOL - SLAT CONTROL LEVER LOCKING  
GSE 029





# TASK CARD

TASK CARD No: 57-50-003-1284

TASK CARD Rev: 11

A/C  
40-AOCWP  
WO-AOC-1800WP DATE  
30.06.2017STATION  
/SEQ  
81

TO BE PERFORMED BY:

AES

CERTIFY LEVEL: B

DOUBLE INSPECTION:

NO

CERTIFY LEVEL:

JOB CARD:

JOB PROCEDURE:

NDT PART 5 TASK 57-50-00-214-801-B

ACCESS:

MEN: 1

M/H: 0

SKILL:

MEN: 1

M/H: 1.33

REQ. TOOLS:

YES

REQ MATERIAL:

ZONE:

147, 199, 522, 622

PANELS:

147AL, 199AL

TASK DESCRIPTION:

DET - WING SPAR 3 - EXTERNAL

Detailed Inspection of Aft Face of Wing Spar 3 Web and Caps, from Rib 1 to Rib 10,  
LH/RH - External Side at Fixed Trailing Edge Box.

NOTE: Flaps have to be fully extended.

THRESHOLD - 2922 D

INTERVAL - 972 D.

CERTIFY:

DOUBLE  
INSP.  
CERTIFY:

NOTE:

# PLANING DEPARTMENT

## TOOLS CARD PARTS/TOOLING REQUIREMENTS

MP REFERENCE 57-50-003-1284

### TOOLS/EQUIPMENTS

1. LOCK COLLAR, MFS ACTUATOR SPOILER  
GSE 086
2. TOOL - SLAT CONTROL LEVER LOCKING  
GSE 029



# TASK CARD

TASK CARD No: 57-50-005-1224

TASK CARD Rev: 11

A/C  
40-AOCWP  
WO-AOC-1800WP DATE  
30.06.2017STATION  
/SEQ  
82

TO BE PERFORMED BY:

AES

CERTIFY LEVEL: B

DOUBLE INSPECTION:

NO

CERTIFY LEVEL:

JOB CARD:

JOB PROCEDURE:

NDT PART 5 TASK 57-50-00-214-806-B

ACCESS:

MEN: 1

M/H: 0

SKILL:

MEN: 1

M/H: 1.33

REQ. TOOLS:

REQ MATERIAL:

ZONE:

522, 622

PANELS:

TASK DESCRIPTION:

FIXED TRAILING EDGE RIBS - EXTERNAL

Detailed Inspection of Wing Fixed Trailing Edge Ribs, from Rib 1A to Rib 5, LH/RH - External Side at MLG Compartment.

NOTE: THRESHOLD - 2191 D , INTERVAL - 972 D.

NOTE: Interval changed from "T: 72 MO I: 32 MO"  
To: "I: 96 MO", CMP Rev.11

CERTIFY:

DOUBLE  
INSP.  
CERTIFY:

NOTE:

PLANING DEPARTMENT

TOOLS CARD PARTS/TOOLING REQUIREMENTS

MP REFERENCE



# TASK CARD

TASK CARD No: 57-50-032-0504

TASK CARD Rev: 11

A/C  
40-AOCWP  
WO-AOC-1800WP DATE  
30.06.2017STATION  
/SEQ  
83

TO BE PERFORMED BY:

AES

CERTIFY LEVEL: B

DOUBLE INSPECTION:

NO

CERTIFY LEVEL:

JOB CARD:

JOB PROCEDURE:

NDT PART 5 TASK 57-50-00-290-803-B

ACCESS:

MEN: 1

M/H: 0

SKILL:

MEN: 1

M/H: 4.5

REQ. TOOLS:

YES

REQ MATERIAL:

ZONE:

198, 199, 532, 561, 562, 571, 632, 661, 662, 671

PANELS:

561ET, 561MT

562CT, 562DT, 562ET, 562FT, 562GT, 562HT

571GT, 571HT, 571JT, 571KT, 571LT, 571MT, 571PT

TASK DESCRIPTION:

INBOARD AND OUTBOARD MAIN AND INBOARD AFT FLAP STRUCTURE - INTERNAL

Special Detailed Inspection of Flap Structure, LH/ RH, by using a Boroscope - Internal Side of Flap.

NOTE: THRESHOLD - 2922 D , INTERVAL - 2922 D.

CERTIFY:

DOUBLE  
INSP.  
CERTIFY:

NOTE:

# PLANING DEPARTMENT

## TOOLS CARD PARTS/TOOLING REQUIREMENTS

MP REFERENCE 57-50-032-0504

### TOOLS/EQUIPMENTS

1. TOOL - SLAT CONTROL LEVER LOCKING  
GSE 029



# TASK CARD

TASK CARD No: 57-60-002-1277

TASK CARD Rev: 11

A/C  
40-AOCWP  
WO-AOC-1800WP DATE  
30.06.2017STATION  
/SEQ  
84

TO BE PERFORMED BY:

AES

CERTIFY LEVEL: B

DOUBLE INSPECTION:

NO

CERTIFY LEVEL:

JOB CARD:

JOB PROCEDURE:

NDT PART 5 TASK 57-60-00-290-801-B

ACCESS:

MEN: 1

M/H: 0

SKILL:

MEN: 1

M/H: 4.5

REQ. TOOLS:

REQ MATERIAL:

ZONE:

123,124,147

PANELS:

123BL, 147AL, 199AL

TASK DESCRIPTION:

AILERON STRUCTURE - INTERNAL

Special Detailed Inspection of Aileron Structure, LH/RH, by using a Boroscope - Internal Side of Aileron.

NOTE: THRESHOLD - 2922 D , INTERVAL - 2922 D.

CERTIFY:

DOUBLE  
INSP.  
CERTIFY:

NOTE:

PLANING DEPARTMENT

TOOLS CARD PARTS/TOOLING REQUIREMENTS

MP REFERENCE